



Unique Technology Driving High Growth

USA

September 2002





# Agenda

- > Welcome
- > Introduction
- > Logistics
- > Agenda



# **Focussed on Fibre Cement**

#### **Attractive Investment Attributes**

- > Sustainable competitive advantage
- > High growth targets
- > Unique proprietary technology
- > Strong cashflows and balance sheet
- > Reduced cyclical risk
- > Relentless competitive will to win





# A High Growth Investment

#### **Sustainable Competitive Advantage**

- Unique plant engineering and proprietary process technology and product formulations
- > Unique differentiated products, widest range and strongest brand
- Superior capital cost efficiency plant capital cost ½ that of competitors
- > Largest, lowest cost manufacturer plant operating cost 20-30% lower than competitors
- Only national producer in each market
- > Superior economies of scale plants 2-3 times larger than competitors



# **Long Term Financial Targets**

#### **High Growth and Attractive Returns Targeted**

Revenue growth > 15% p.a.

EBIT Margins > 15%

ROA > 15%





# Research and Development

#### R&D is a Key Driver of Growth

- Capabilities and resources
  - 120 scientists, engineers and technicians
  - 30% increase in spend to US\$21 million in FY03 3% of sales
- > Core projects
  - new proprietary engineered raw materials
  - new proprietary product formulations
  - new engineering and proprietary process technologies
  - lightweight and durable products for all climates



# Vision and Strategy

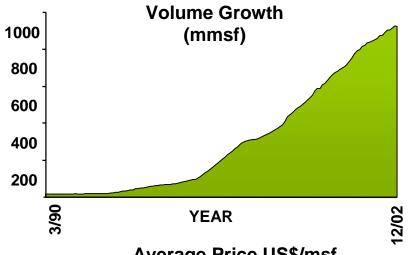
#### **Our Goal is Global Leadership in Fibre Cement**

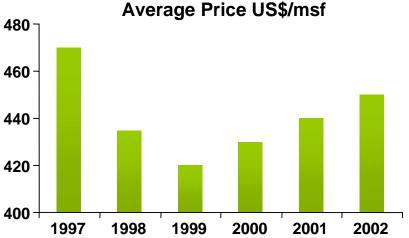
- > Aggressively grow the market
- > Secure differentiated positions by leveraging:
  - technology
  - products
  - scale
  - cost
  - market position
  - brand recognition
- > Targets high volume, rapid growth, largest share
- > Sustain attractive margins

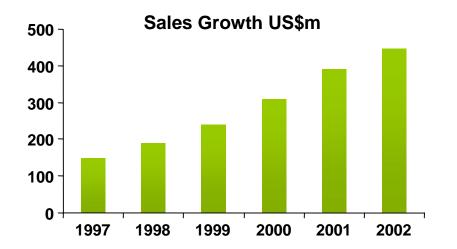


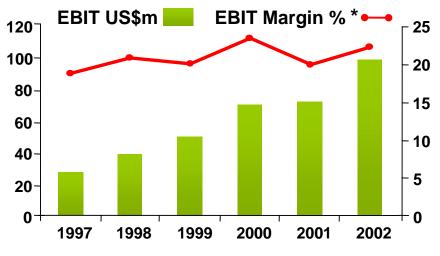
# **USA Fibre Cement**

#### **Strong Performance**









<sup>\*</sup> Before restructuring and other operating expenses



# **Largest and Lowest Cost**

James Hardie is uniquely advantaged in North America – the largest framed construction market in the world



riant Sapacity	
Flat Sheet Plants	Capacity (mmsf)
Fontana, California	180
Plant City, Florida	300
Cleburne, Texas	500
Tacoma, Washington	200
Peru, Illinois	400
Waxahachie, Texas	360 *
Blandon, Pennsylvania	120
Summerville, South Carolina	190
Flat Sheet Total	2,250
FRC Pipe Plant	
Plant City, Florida	100,000 tons

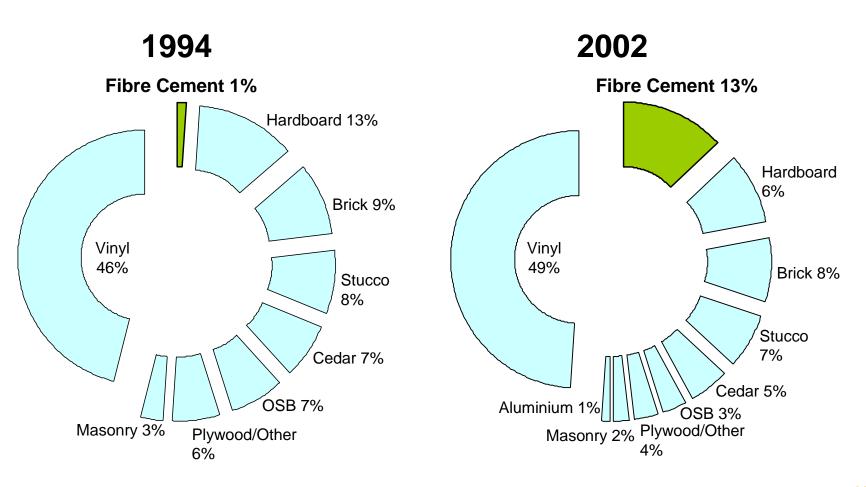
**Plant Capacity** 

Upgrade in progress – includes capacity being added



# High Category Share – Low Market Share

#### **Total Siding Market Share**





# Low Shares of Large Markets

Product Category	Market Size (bsf)
<b>New Construction</b>	
- Siding, Fascia & Soffits	3.5
- Trim	1.3
Total New	4.8
Repair & Remodel	
- Siding, Fascia & Soffits	3.9
- Trim	1.6
Total R&R	5.4
<b>Grand Total</b>	10.2 bsf

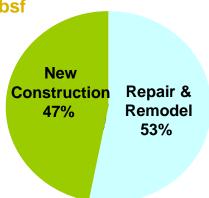




# 8% Market Growth - R&R Growing Faster

#### 2002

**USA Exterior Products Market** 10.2 bsf



James Hardie - Sales Mix New vs R&R

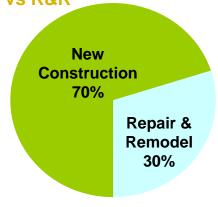


#### 2007

**USA Exterior Products Market** 



James Hardie - Sales Mix New vs R&R

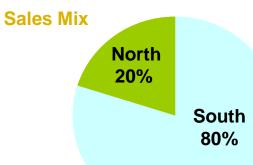




# **North Growing Faster**

Exterior Products 2002

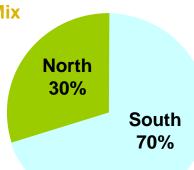
James Hardie North/South





Exterior Products 2007

James Hardie North/South
Sales Mix



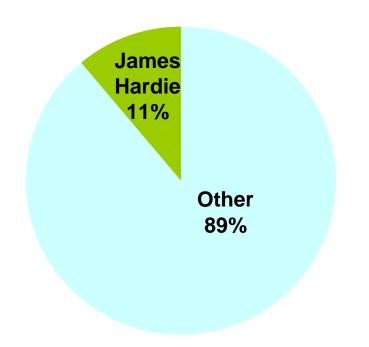




# Overall Share Could Double in 5 Years

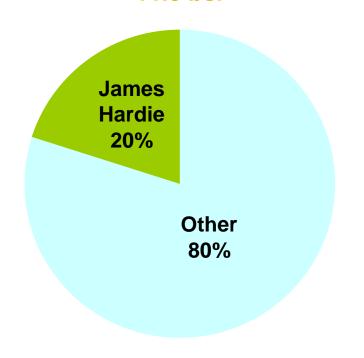
2002

James Hardie Share
USA Exterior Products Market
10.2 bsf



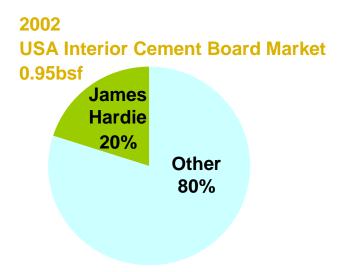
2007

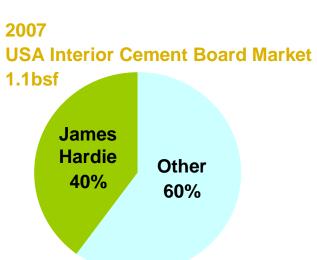
James Hardie Share
USA Exterior Products Market
11.0 bsf





# Backer Could Grow Even Faster











### **New Growth Horizons**

#### **Pipes**

- > USA manufacturing plant commissioned 2001
- > Product advantaged vs reinforced steel concrete pipes
- > Lower cost to make and install
- > Long term targets
  - national business
  - 4-5 manufacturing plants
  - large share of US\$2 billion market





# **New Growth Horizons**

#### Roofing

- > USA market entry planned
- > Development of fibre cement roofing technology
- US roofing market 11 bsf (US siding market 10.2 bsf)
- > Initial target market 1.5 bsf
  - to compete with wood shake
  - superior durability and fire performance





# **Questions?**



# Disclaimer

This presentation contains forward-looking statements. Words such as "will", "believe," "anticipate," "plan," "expect," "intend," "target," "estimate," "project", "predict", "forecast," "guideline," "should," "aim" and similar expressions are intended to identify forward-looking statements but are not the exclusive means of identifying such statements. Forward-looking statements involve inherent risks and uncertainties. We caution you that a number of important factors could cause actual results to differ materially from the plans, objectives, expectations, estimates and intentions expressed in such forward-looking statements. These factors, which are further discussed in our periodic reports filed with the Securities and Exchange Commission on Forms 20-F and 6-K and in our other filings, include but are not limited to: competition and product pricing in the markets in which we operate; general economic and market conditions; compliance with, and possible changes in, environmental and health and safety laws; dependence on cyclical construction markets; the supply and cost of raw materials; our reliance on a small number of product distributors; the consequences of product failures or defects; exposure to environmental or other legal proceedings; and risks of conducting business internationally. We caution you that the foregoing list of factors is not exclusive and that other risks and uncertainties may cause actual results to differ materially from those contained in forward-looking statements. Forward-looking statements speak only as of the date they are made.





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# **USA Fiber Cement Business Overview**

September 2002





# A Quick History: 1991 - 1995

- > Commenced operations in 1990, with primary focus on roofing
- > A one plant, one line business in 1991
- > Shifted our focus from roofing to siding in 1992
- > Moved to a high throughput, low unit cost manufacturing
- > Strictly a sell and make approach
- > Revenue growth led to investments in new capacity





# **A Quick History: 1995 - 2000**

Other FC producers entered

- Etex (Cemplank) - 1989

- ABTco - 1997

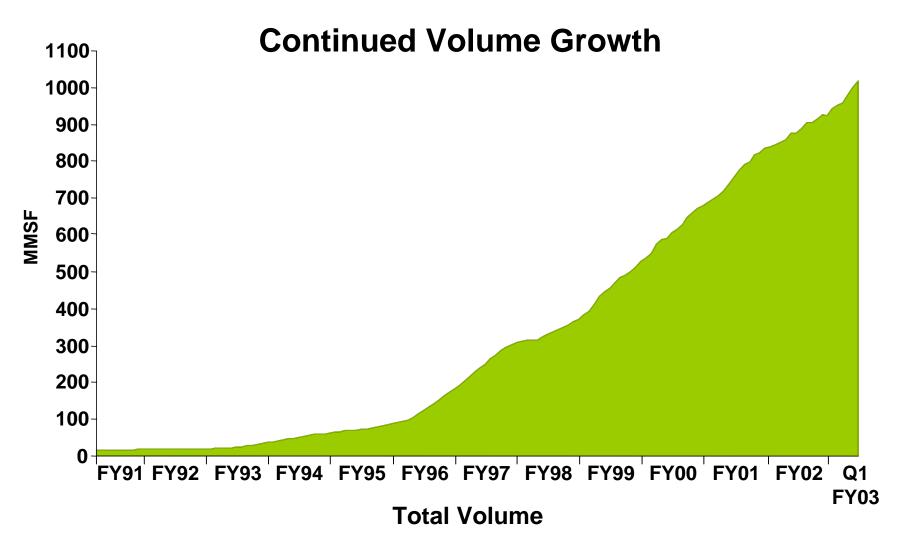
- Temple Inland - 1998

- CertainTeed - 2000

- > After realizing significant gains in process technology, we began to make advancements in product technology
- > Selected "Product Leadership" as our go-forward strategic driver
- Started building significant marketing and product development capabilities onto our strong manufacturing and sales base capabilities



# A Quick History: Growth







# **Organization: Approach**

- > Alignment around aggressive business goals
- > Emphasis on growth
  - Constantly changing game
  - Step change vs. incremental improvements
- > Capability (and cost) ahead of revenue
- > Key leadership positions
  - Marketing and Segment managers
  - Regional Sales Managers
  - Plant Managers
  - Project Managers





# **Organization: Development**

- Initially built superior organizational capabilities in manufacturing and sales
- > Then focused on building similar capabilities in marketing and R&D
- > Recruit from a wide range of related industries
- > Recruit at all levels of the organization
- > Regularly fast-track high potential people
- > Multi-tiered management development program in place





# Overview: Strategy

- > Aggressively grow sales of Fiber Cement
- > Secure our desired overall position while defending our share in existing segments
- > Leverage our superior technology to offer differentiated products and systems of superior value to those of competitors, to reduce direct price competition





# **Overview: Volume Growth**

# > Primary Demand

- Create awareness at the consumer level
- Target the contractor (decision maker)
- Access customers thru traditional channels

# > Category Share

- Brand program
- Differentiated product offering
- Long term price positioning

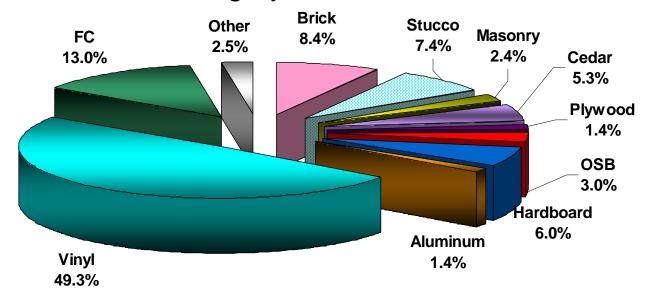
# > Performance Indicators (Measurements)

- Revenue Growth
- EBIT Margin
- Manufacturing Capabilities



# Overview: US Siding Market

- > 13% of siding market vs. target of >20%
- > Significant growth opportunity in vinyl category
  - initially took share from wood
  - now taking share from vinyl
  - cedar, stucco and masonry remain static
  - engineered wood category continues to decline

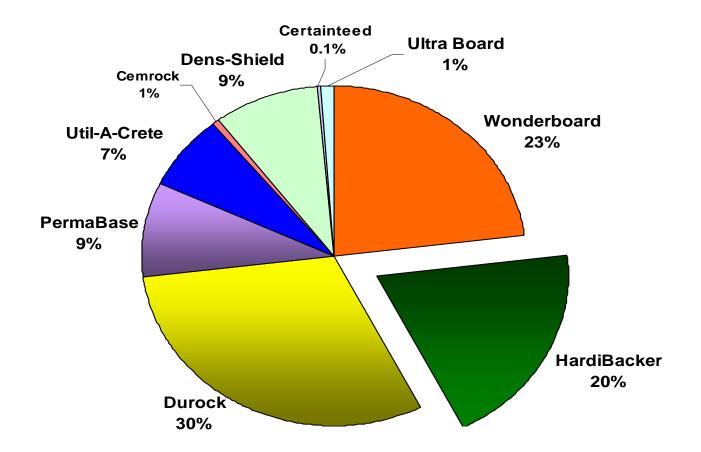


Source: JHBP (USA) Market Analysis



## **Overview: US Backer Market**

> JH has 20% of the US backer board market of 675 mmsf and has the leading position in the FC category







# **Overview: Products/ Segments**

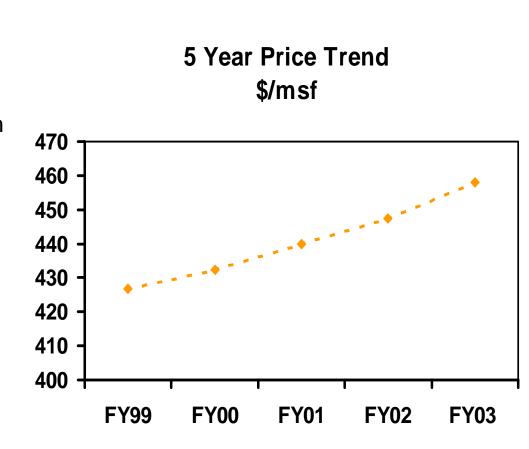
- > Initially focused on new construction/planks
- > Our exterior product portfolio now includes:
  - A full wrap exterior bundle
    - \* Siding, Trim and Soffits
  - Repair & Remodel
    - \* Big Boxes
    - \* One Steppers
  - Manufactured Housing
    - \* Hardboard substitute
    - Vinyl upgrade





# **Overview: Price**

- > Expanded our product lines
  - Direct competition can't match
- > Value price new products
  - Not influenced by direct competition
- > Price "base products" to hit target share
  - Manage the price gap

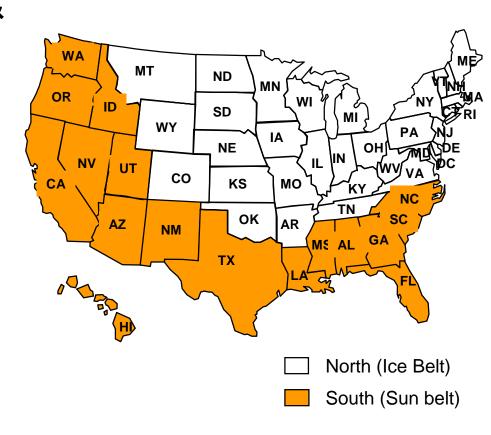






## **Overview: Markets**

- > Exteriors: Siding, Trim & Soffit
  - New Construction, R&R, MH
  - Established Markets: South
  - Emerging Markets: North
- > Interiors: Backer board
  - Floors (1/4" market)
  - Walls (1/2" market)

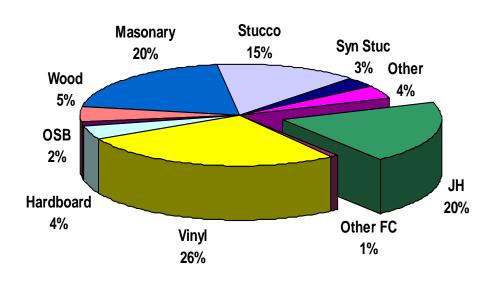




# **Segments: New Construction**

- > We continue to increase our penetration in the new construction segment.
- > We believe our share in this segment could grow from 20% today, to 30% in the next 3 years

#### **US New Construction Siding Market**







# Segments: Repair & Remodel

- > Significant opportunity for growth in the R&R segment
- Our penetration in this segment is increasing but is still quite low
  - Big boxes
    - \* Home Depot
    - \* Lowes
  - One steppers
    - \* Traditionally a vinyl channel
    - \* Target major R&R contractors with JH field representatives





# **Segments: Factory Built**

> Factory built homes account for 17% of new construction starts

**Manufactured Housing Market** 

Other

1%

JH

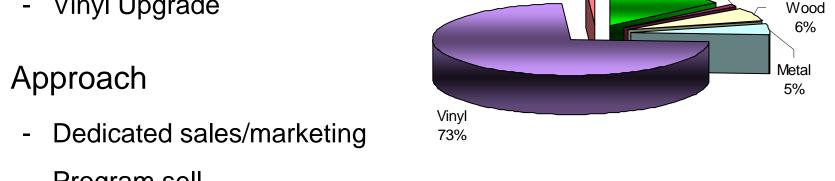
Other FC

1%

Engineered

- > Positioning
  - Wood substitute
  - Vinyl Upgrade
- > Approach

Program sell



Continued growth despite depressed MH segment

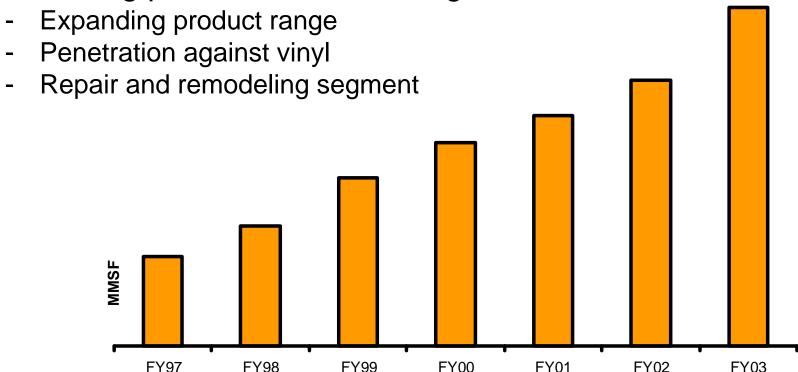




### **Exterior Products: Siding**

# **Siding Growth**

- Siding is the largest part of our business
- > Our siding products continue to grow in all markets



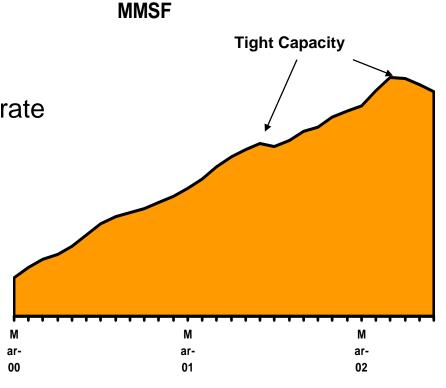




### Exterior Products: Harditrim

**Volume Growth** 

- > Launched Harditrim in selected markets in the south
  - Texas, Georgia, Florida, Carolinas
- Market penetration at the predicted rate
- > Growth restricted due to capacity constraints
- There is a pent up demand in the Northern markets







# Harditrim: HLD Technology

### > Positioning

- Durability and wood-like appearance
- Priced at a premium to other manufactured trims

### Issues

- High user of Hatschek capacity
- Becomes less efficient as thickness increases

### > Challenge

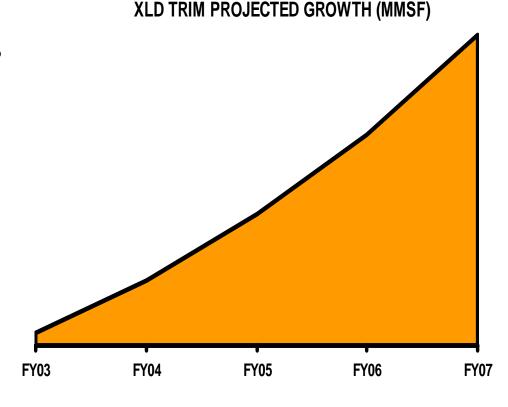
- Increase throughputs
- Greater thickness capabilities
- Increase capacity to address national market





# Harditrim: XLD Technology

- > More efficient capacity
  - Higher throughput per thickness
  - Higher material yields
- > Allows increased thickness
  - Timber like thickness now possible
- > Higher performance
  - Suitable for all climates
- > IP protection in place





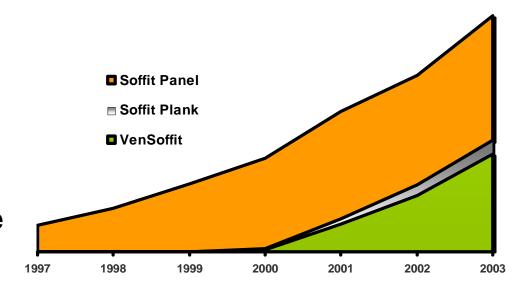
**Soffit Growth (mmsf)** 

### **Exterior Products: Soffits**

- Includes soffit panels, planks and premium vented soffit.
- Started manufacturing vented soffit in 1999 using a 3rd party contractor.

### > Key markets:

- Pacific Northwest,
- Texas
- Southeast.
- > Punching operation at the Cleburne plant in FY02



> A JH automated punching machine has been developed





### **Current State: South**

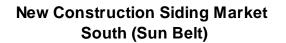
- > High share position in most markets
  - Major builders and dealers
- > High awareness of the JH brand
  - Trade and consumers
- > Continued growth
  - Smaller builders
  - More products per house
  - Rural markets

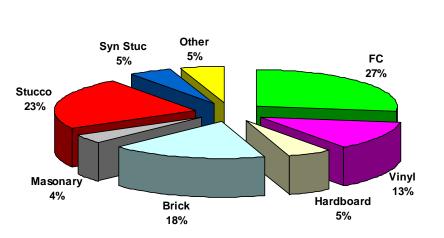




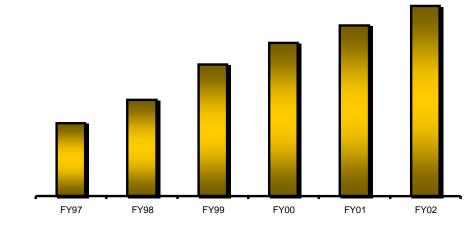
### **Current State: South**

- > FC accounts for almost 1/3 of siding sales for new construction in the sunbelt
- The Southern division currently accounts for over 80% of our exterior products sales
- We are targeting a 7% 15% growth band in the South





#### **Southern Division Growth (mmsf)**







# **Emerging market opportunity**

- > Vinyl belt
- > High population
- > 30% of housing starts (479,000 homes)
- > 40% of existing housing stock
- > 4 billion sq. feet siding market





# James Hardie position in 1999

> Low volumes

> Committed to constructing a Northern plant

> Established supply chain not set up for JH

> Low JH awareness at the consumer level





# **Strategy**

- > Segment the single family construction based on house value
- > Target move-up and luxury homes
- > Position Hardi*plank* an a viable <u>upgrade</u> to vinyl

### **Tactics**

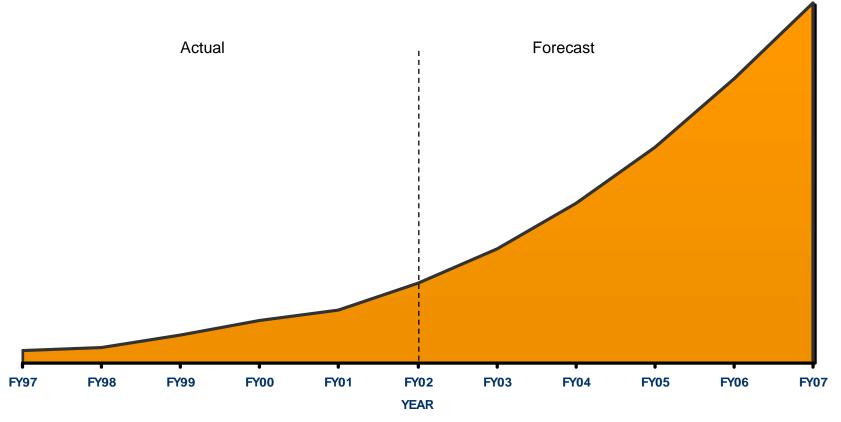
- > Accelerate awareness at the consumer level (marketing)
- > Align channel: actively manage "on the wall" cost (field sales)
- > Leverage the early conversions thru partnering programs with the builders (sales/marketing)





### Results to Date... moving along the S - Curve

> We are targeting a 35% - 50% growth band in the North.

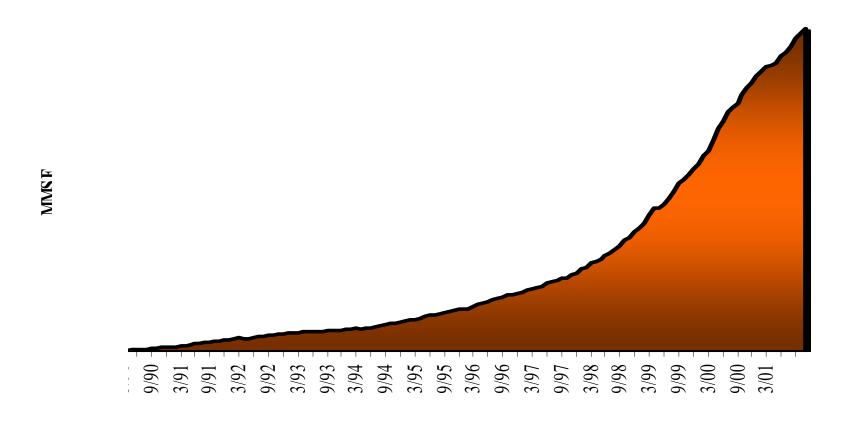






### **Interior Products: Backer**

### **Volume Growth**







### Hardibacker: Floors

### Existing Growth – Hardibacker® 250

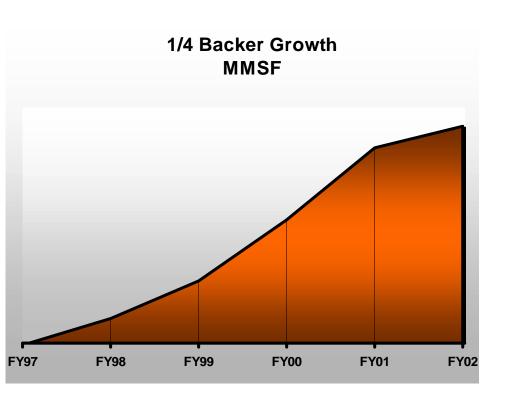
- > Existing Hardibacker® launched 1990
- > Used as substrate for ceramic tiles
- > Mostly used on wet area floors e.g. bathrooms
- > Limited use on wall applications
- > Initially strong in R&R applications, now growing in new construction
- > Broad distribution in Pro Tile and Retail channels

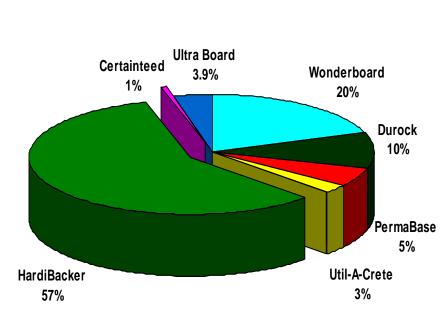




# **Hardibacker: Opportunity**

> We currently have the leading position in the 1/4" segment





1/4" Backer Business (195 mmsf)





### Hardibacker: Walls

### Future Growth - Hardibacker® 500

### "G2" technology is:

- > 35% easier to cut using score and snap method
- > 35% easier to nail
- > 15% lighter
- > therefore much easier to handle and work with
- > ideal for walls
- > opens up the Gypsum and lumber channels
- > and is exclusive to JH
- > Roll out is going well



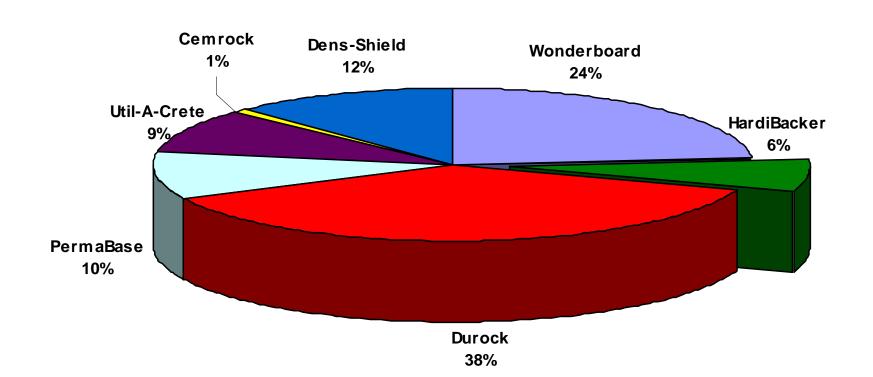


### **Hardibacker: Future Growth**

### **Future Growth**

> We have 6% of the ½" backer segment Vs. target of > 40%

#### 1/2" Backer (480 mmsf)





### **Channels: Traditional Lumber**

- > Primarily Pro-dealers
  - Retail outlet for builders, contractor and remodelers
  - Specialize on medium to large tract builders
  - Also provide service to small custom builders
- > We use this channel as an extension of our field sales to reach tract and custom builders
  - Build awareness
  - Sell to medium size builders
- > South
  - Traditional channel for siding in wood markets
    - \* Continued hardboard conversion
    - \* Access to rural markets
- North
  - Access to rural vinyl markets
  - Focus on key regional pockets to get conversions.



# **Channels: Big Boxes**

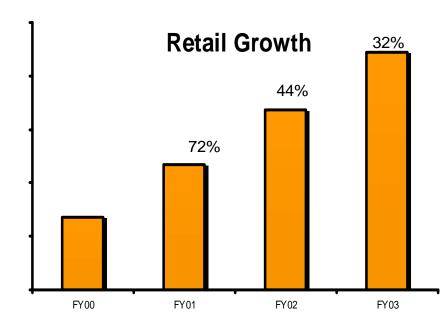
- > We continue to grow rapidly in the retail channel.
  - Backer 1703/1760 Stores 97%
  - Siding 803/1760 Stores 46%



- Backer 100% of 1100 Stores
- Siding 36% or 395/1100 Stores



- Backer 91% or 603/660
   Stores
- Siding 62% or 408/660 Stores



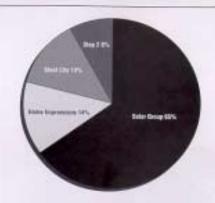


# **Channels: Big Boxes**

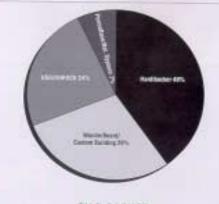


# EXECUTIVEVIEWPOINT

Home Centers/Co-ops: Which brands do you perceive as driving your business this summer in. . .



MAILBOXES



TILE BACKER

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# Channels: One Steppers

### Traditionally a vinyl channel

- > Buys directly from mfg. and sells directly to end users
  - The largest piece of the vinyl pie
  - Early stages of a roll out with both national and regional participants
  - Focus on selling in the living room





# **Business Update**

# **Targets**

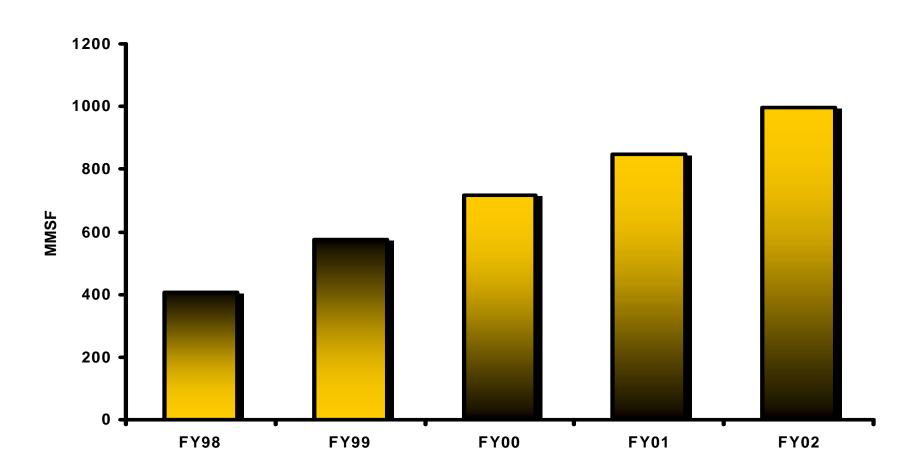
- 20% Revenue Growth

- 20% EBIT/Revenue Ratio





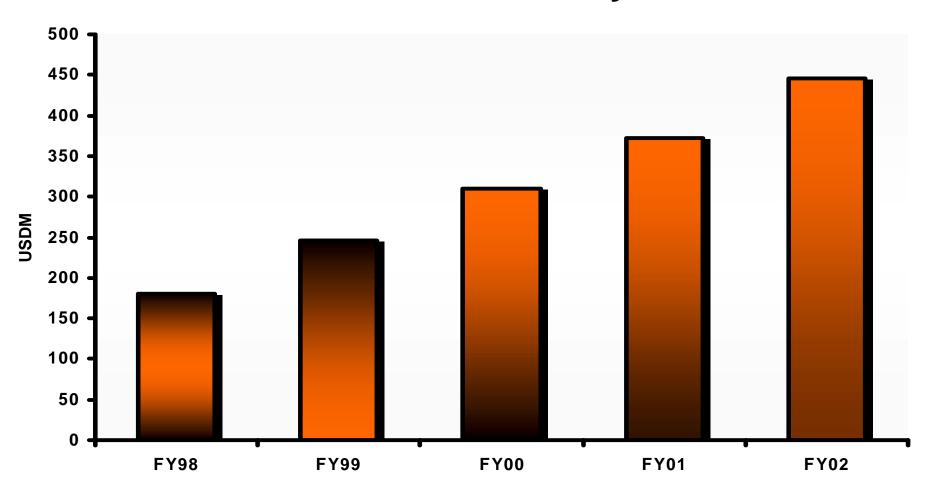
### **Volume – 25% CAGR in Last 5 years**







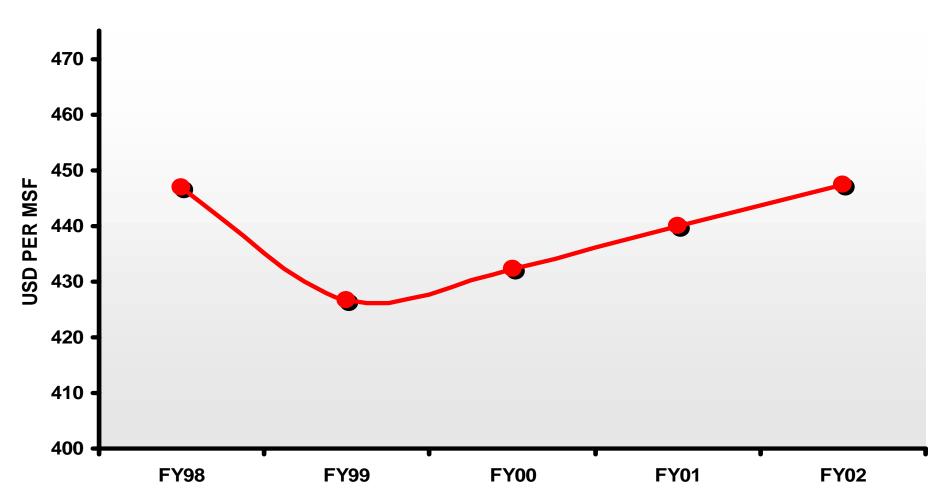
# Revenue – 25% CAGR in Last 5 years







### Price – Last 5 years







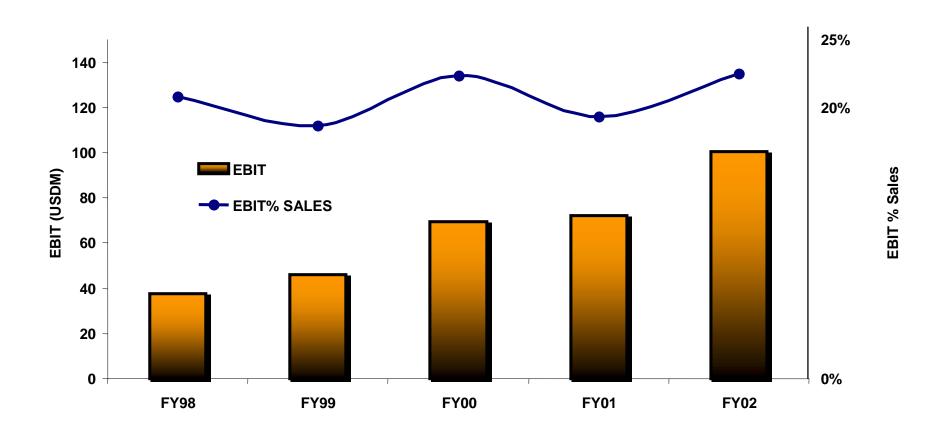
### Cost

- Normalized like for like factory costs continue to decline
- > Ramping-up new capacity
  - Waxahachie, Cleburne XLD, Summerville and Peru
- > Funding several key growth initiatives
  - Market Development R&R, Retail etc.
  - Product Development Roofing, Fencing, Harditex etc.





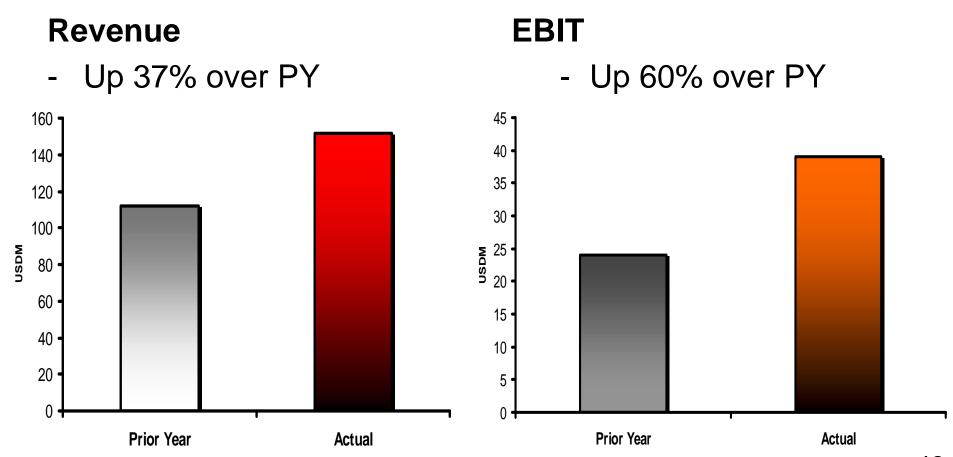
### **EBIT Margins – Last 5 years**







### **Q1 Financial Results**





# **Going Forward**

- Continue to substitute FC for existing materials in exterior & interior construction applications
- > Use our superior FC technology & manufacturing capability to develop new products in a high throughput/low unit cost environment
- Increase and upgrade our manufacturing capability
- Manage distribution to have efficient access to all customer segments
- > Continue to reduce our delivered cost to market





# **Questions?**





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# **USA Fiber Cement Business Overview**

September 2002



# Manufacturing

September 2002



# **Operational Advantage**

# Manufacturing

- > Capital Efficiency (\$/sf)
- > Manning (sf/man)
- > Ability to deliver differentiated products
  - Aligned
  - Patterned
  - Thick
- > Scale to build purpose built machines
- > Culture focused on operational and engineering step change



# **Equipment Evolution**

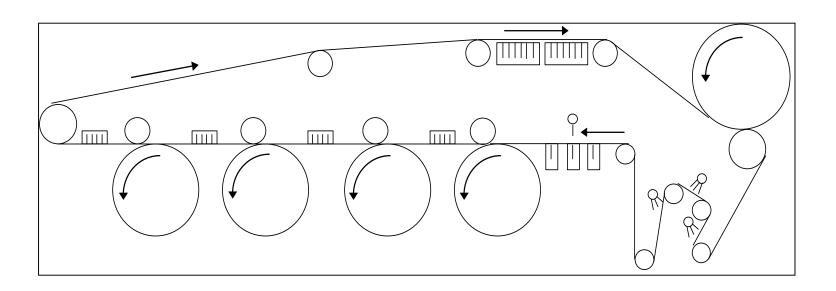
# **Hatschek Forming**

- > 1917 First machine purchased from Swiss Eternit
- > 1980's JH standardises around 4'wide x 2 or 3 tub machines
- > Mid 1980's to Present JH pushes equipment design envelope



# **Equipment Evolution**

# **Hatschek Forming Machine**





# **Capacity Definitions**

- > Standard Foot 1 Foot x 1 Foot x 5/16" Thick
- Standard Product Product that dictates the design parameters of the machine. This is Cedarmill Plank in the US
- > Design Capacity The amount of standard product that can be made factoring in best practice losses for waste and delay
- > Effective Capacity The current realized capacity over the full product mix



#### **Equipment Evolution**

## **Hatschek Forming**

- > Late 1980's 4' wide x 4 tub machines built in Rosehill and Fontana
- > 1996 Fifth tub added to Plant City #1
- > 1996 PC #2 built with 24' stacker
- > 1997 5' wide x 6 tub machine built in Cleburne, uses 24' roller
- > 1998 Steam strip placement integrated into Tacoma greensheet stacker



## **Equipment Evolution**

## **Hatschek Forming (Cont.)**

- > 1999 Hatschek Step Up Implemented in Tacoma and Cleburne. Design Capacity of machines improved by 33%
- > 2002 JH announces construction of purpose built panel line at Waxahachie. Line designed to:
  - Have no product inefficiency gap
  - Have superior alignment control of gauged features (+/- 1/32")



### **Equipment Evolution**

## **Finishing Improvements**

- > 1994 Auto Plank Line Installed in Fontana
- > 1996 Auto Prime Line Installed in Plant City
- > 1998 Tacoma Finishing Line designed to process entire sheet machine output
- > 2000 Peru Finishing Line designed to process full product line at Step Up outputs
- > 2002 JH announces Waxahachie II Panel Line. New Line capable of processing 80% more than existing single lines



#### **Product Evolution**

- > Patterns Have evolved from Sampling Wood Impressions to Fully Developed Industrial Design Process
- > Alignment 20% of current product mix. Control has evolved from +/- 1/8" to +/- 1/32". Next Generation Process being Implemented in Waxahachie Panel line
- > Thickness 10% of current product mix. Harder to:
  - Form
  - Cut Off
  - Water Jet Cut





- > US Engineering traditionally done at the site level
- > Created a central engineering group in 1998.
  Primary focus on capital construction and major projects.
- Currently reconfiguring Engineering to support Global growth
  - Construction
  - Process Improvement
  - Next Generation



> We currently have a total commissioned or announced Hatcheck design capacity of 2.15 bsf.

#### **Plant Locations**

# Tacoma, WA Peru, IL Blandon, PA Summerville, SC Fontana, CA Waxahachie, TX Cleburne, TX

#### **Plant Design Capacity**

Flat Sheet Plants	Capacity (mmsf)
Fontana, California	180
Plant City, Florida	300
Cleburne, Texas	400
Tacoma, Washington	200
Peru, Illinois	400
Waxahachie, Texas	360
Blandon, Pennsylvania	120
Summerville, South Carolina	190
James Hardie Total	2,150



#### **Fontana**

- > Two machines 180 mmsf
- Constrained by greensheet stackers
- > Capable of priming full product mix
- > Manufactures all SKU's except HLD
- > Supports US product development work



#### **Florida**

- > Three machines 300 mmsf
- > Manufactures all SKU's except HLD, roofing
- > Capable of priming full product mix
- > Site of first US Pipes Plant



#### Cleburne

- > Two machines 400 mmsf
- > One of two pilot plants for Stepup
- Manufactures planks, backer and HLD
- > 100% priming capability
- > Houses new technology fibre cement forming equipment (XLD TRIM)



#### **Tacoma**

- > One machine 200 mmsf
- > One of two pilot plants for Stepup
- > Capable of making full product mix
- > Prime line capable of matching sheet machine output
- Commissioned auto backer line in December 2000



#### Peru

- > Two machines 400 mmsf
- > Built step up ready
- > Capable of full product line
- > 100% priming capability
- Second line commisioning began September 1.
  First saleable product made September 10.



#### Waxahachie

- One JH machine and renovated Temple machine— 260 mmsf
- > 100 % priming capacity
- Designed to make planks and panels
- > New 160mmsf panel line announced in August 2002
- > Capacity with panel line 360 mmsf



#### **Blandon**

- > Two machines. One small specialty line and one purpose built plank line – 120 mmsf
- > Capability of priming 50% of product mix
- Most machines semi automatic with high manual interface
- > Stack pressing operations abandoned in June 2002
- > Relatively high cost compared to JH lines

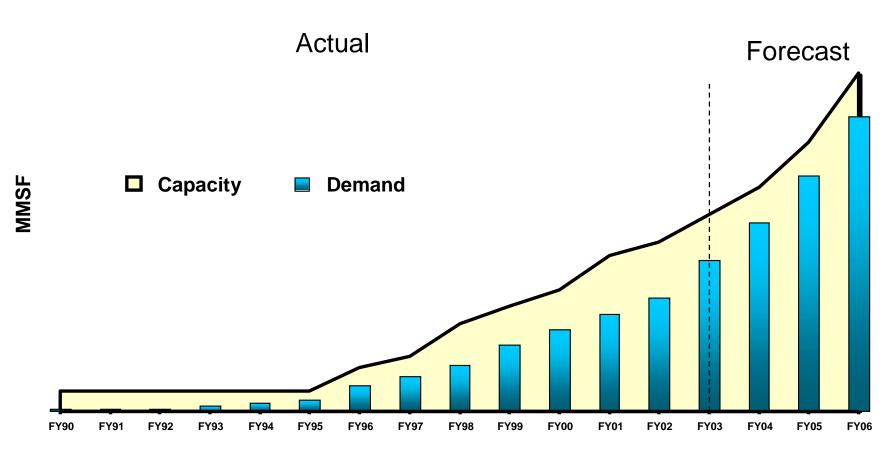


#### **Summerville**

- > One machine 190 mmsf
- Machine purpose built for plank
- > Began making JH products on the line in June 2002
- > 50% priming capacity
- > Automated material handling system
- > Semi automated finishing equipment



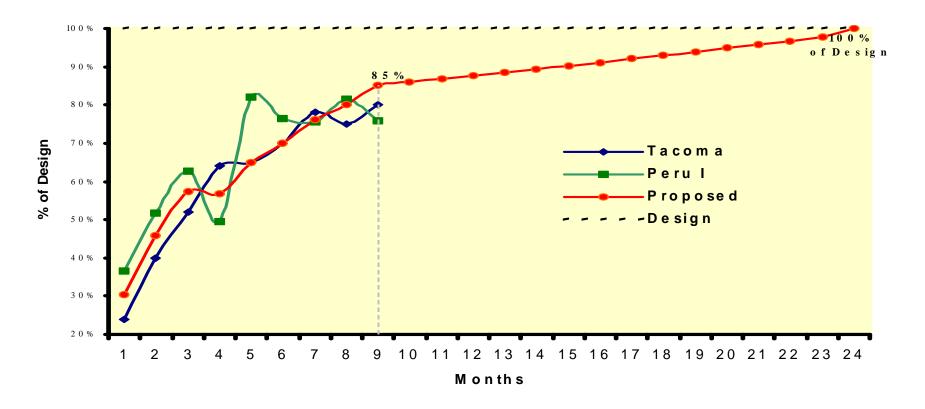
## **Design Capacity Vs Demand**





#### **Plant Ramp-up**

- Historically, we have ramped-up new capacity to 85% of design in 9 12 months
- Soing forward, new capacity ramp-ups to 85% of design will take 9 months and the remaining 15% gap will be closed in 24 months





## **Additional Capacity**

#### **Waxahachie Panel Line**

- > Purpose built panel line 160 mmsf
- > Designed to make all panels at plank speeds
- > Utilizes next generation technology for aligned features (+/- 1/32")
- > Finishing line output increased by 80% to match sheet machine output
- > Commission June 2003



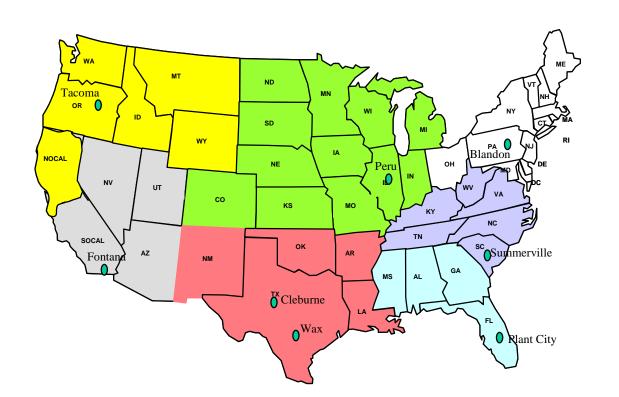
## Cemplank/Temple Learning

- > Process Control
- > Former Design
  - Film thickness
  - Felt speed
  - Open vs closed system



### **Operational Advantage**

- > Our manufacturing operations are configured to optimize freight and throughput
- > Our regional manufacturing operations gives us a low cost freight advantage across the country





#### **Operational Advantage**

## Manufacturing

- > Capital Efficiency (\$/sf)
- > Manning (sf/man)
- > Ability to deliver differentiated products
  - Aligned
  - Patterned
  - Thick
- > Scale to build purpose built machines
- > Culture focused on operational and engineering step change



## **Questions?**



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# Manufacturing

September 2002



# **USA FRC Pipes**

September 2002





#### **Background**

- > History
- > Strategy

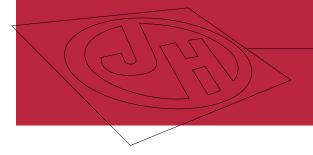
#### **Market Opportunity**

- > US Construction Market
- Storm Sewer Market
- > Concrete Pipe Market
- > Opportunity

#### **South East Strategy**







#### **FRCP Advantages**

- > FRCP Product Attributes
- > Competitive

#### **Business Performance**

- > Sales & Marketing
- > Manufacturing
- > Regulatory Approval
- > Competitive Response
- > Florida Market

#### Outlook Summary



#### **A New Business**

#### Fiber Reinforced Concrete Pipes (FRC™)

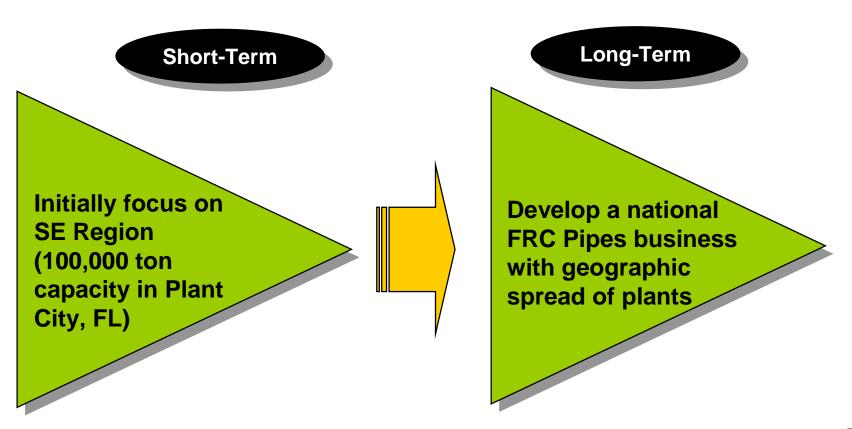
- > A new business for James Hardie USA
  - Leverages core fiber cement technology
  - Diversifies exposure into US civil construction
- > Successful history in Australia
  - A\$33M Revenue
  - A\$6.5M EBIT
- Long-term potential for a large national business
- First USA plant commissioned in April 2001 at Plant City, Florida





### **Strategy**

# Aggressively grow market for fiber cement technology and establish FRCP as an engineered alternative to traditional RCP





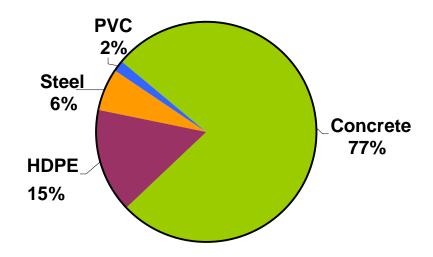


- > US Non-Residential construction activity totaled US\$152 billion in 2002
- Despite recent economic downturn, continuing growth in demand is being fueled by:
  - Strong growth in public construction fueled by economic stimulus programs (e.g. Florida's US\$662 million for FDOT projects in 2002)
  - Housing and commercial development activity which remains strong due to low interest rates
  - US\$218 billon TEA-21 program has resulted in record spending on highway construction



## **US Storm Drainage Market**

- > Storm drainage comprises 47% of large diameter pipe market
- > Storm drainage pipe expenditures were US\$2.7 billion in 2002
- Despite increasing use of alternative materials, concrete pipe is still majority player with 77% market share (US\$ 2.2 billion)



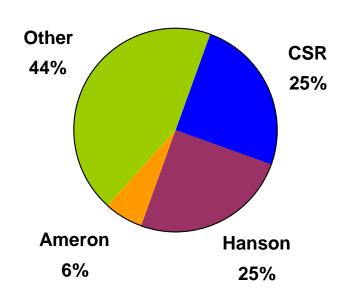
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## **US Concrete Pipe Market**

- > 90% of concrete pipe market is 12"-48" diameter (US\$2.0 billion)
- Industry undergoing consolidation
  - Major players (CSR, Hanson, etc.) will maintain strong market positions
  - Hanson acquired Choctaw for \$135
     million in June 2002
  - Small independent, regional producers will be absorbed

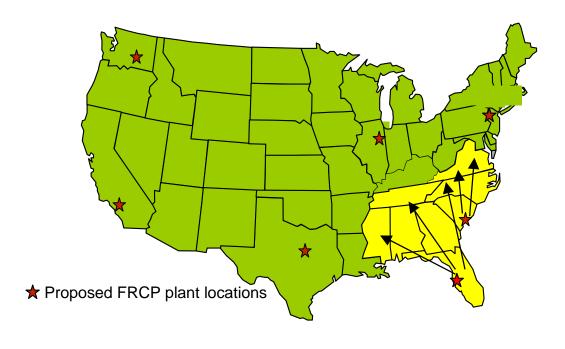
#### **Market Share**





## **Opportunity**

- > 78% of market or US\$1.7 billion is in core FRCP diameters (12"-36")
- > Multiple plants can leverage synergies with flat sheet operations
- > Focus on South East Region to prove business model



South East Region (1.5 million tons) is 19% of US RCP market in the 12"- 48" segment

- Florida 600,000 tons
- Georgia 265,000 tons
- Tennessee 120,000 tons
- North Carolina 145,000 tons



### **South East Strategy**

- > Developing market for FRCP in South East region
  - Gain regulatory equivalence of FRCP to precast RCP
  - Price on a parity basis to precast RCP
  - Develop a loyal base of FRCP users
  - Establish high throughput, low cost manufacturing
  - Obtain SE DOT/AASHTO approvals to lay ground work for future expansion



### **FRCP Product Advantages**

#### > Light

- One third the weight of concrete
- Easier to handle and cut

#### > Long

- Twice the length = ½ the joints
- Quicker to install = lower labor costs
- Straighter pipelines for better flow





#### > Strong

- Greater in-ground strength
- Resistant to sulfide attack

#### > Machined Joints

- Joint is truly "watertight" (5 psi +)
- Integral bell/spigot for better grade
- Hydraulic performance



## **Competitive Advantage**

- > RCP requires minimum aggregate wall cover over steel reinforcement (ASTM C76)
  - RCP class I, II and III (IV and V in diameters > 18") equal same wall thickness = over-engineered
  - Precludes them from manufacturing pipes with walls thinner than class III



Less Material in Mid-Diameter Pipes Makes FRCP More Economical to Manufacture



### Sales and Marketing

- > Received Florida Engineering Society's Governor's New Product Award
- > Product demand increasing
- > Product mix expanded to 36" in May 2002
- > Focusing distribution through waterworks channels
  - able to bundle FRCP with sewer products

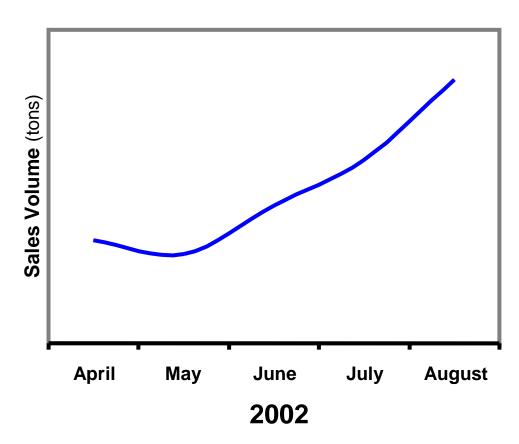






#### **Sales Performance**

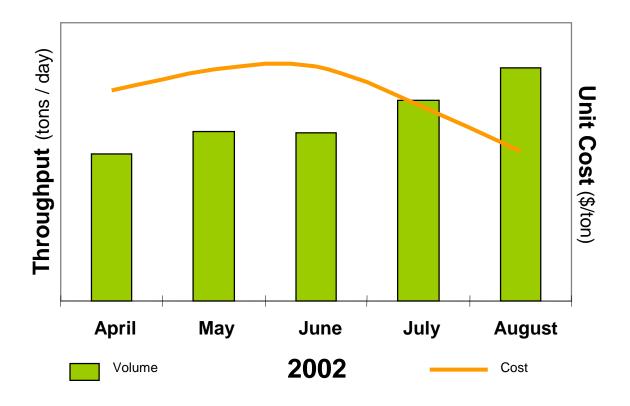
- FRCP demand has increased 287% in first5 months of FY03
- Focusing on influential contractors and engineers
- High level of customer satisfaction and repeat business
  - Value of FRCP being recognised





#### Manufacturing

- Technology developed and refined to efficiently produce up to 48" diameter pipes at Plant City facility
- Unit costs are decreasing as efficiencies are increasing





#### Regulatory Approvals

#### **Florida**

- > FDOT equivalence to RCP awarded in July 2001
- County approvals received in key areas
  - Now cover 80.7% of Florida's population

#### Other SE State DOTs

> Application process in remaining SE states

#### **National DOT**

> Developing technically correct AASHTO specification



### **Competitive Response**

#### **Aggressive and Negative Campaign**

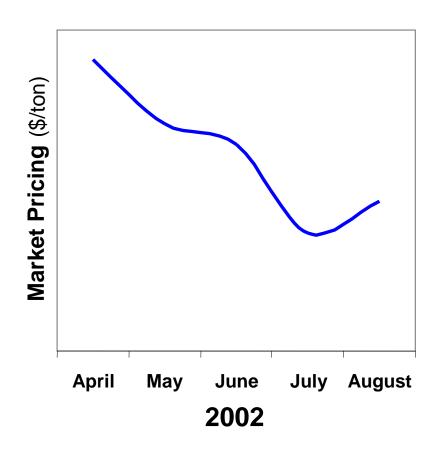
- > Attacks on FRCP
  - Distribute technically incorrect information to contractors and engineers
- > Lobbying regulatory bodies & trade associations
  - Negatively influence FDOT and other DOT's
  - Influence regulatory bodies, such ASTM, to burden FRCP with additional costs



#### Florida Market

#### **Increased Competition**

- > Declining market pricing
  - Retaining current customers
  - Putting short-term pressure on industry profitability
- > Expanding customer base for FRCP
  - RCP regional plants expanding shipping areas







- > FRCP is a highly advantaged technology in mid-diameters (12"-36")
  - Quicker installation provides greater value to contractors
  - Low risk provides greater value to engineers / specifiers
  - Lower production costs provide greater value to shareholders
- > Focusing to meet strong market demand in 12"-36" diameter segment
  - Approximately 78% of RCP Market
- > Market penetration will continue to develop
  - Initially SE Region then
  - Expand nationally



#### **Summary**

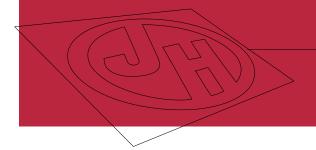
- > A new market that leverages core fiber cement technology of JH
- Start-up focusing on SE market
- > Differentiated product with positive value propositions
  - Light
  - Long
  - Strong
- > Advantaged over RCP in the mid-diameters (12"-36")



#### **Summary**

- > Favorable market response despite aggressive tactics by competition
- > Technology developed for up to 48" diameters, but focused on maximizing potential in 12"-36" diameters
- Product and process optimized to generate industry best margins
- Market penetration will continue and FRC pipes business will be expanded nationwide





# **Questions?**



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# **USA FRC Pipes**

September 2002



# Research and Development Technology Review

September 2002



# JH State of Technology

- Industry leading investment in fibre cement technology continues to widen the gap from competition
- > Product development pipeline is full
- > Next generation platforms are filling out



### **Technology Organisation**

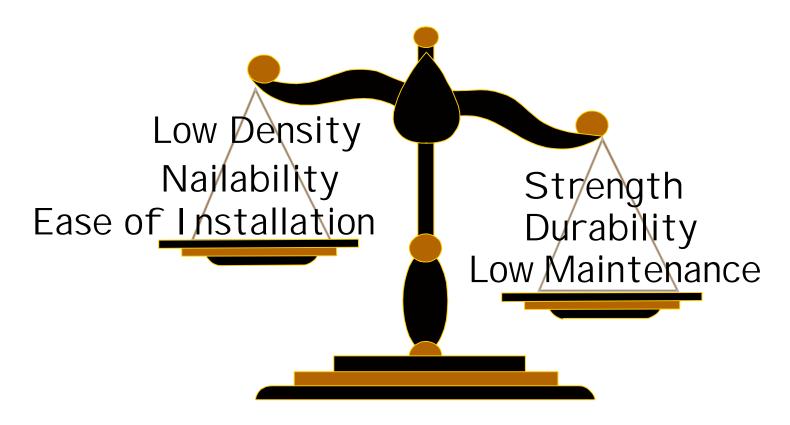
- > A Technology Management Team (TMT)
  - direction for JH Technology
- Core Research Group (Core R&D)
  - providing sustainable, leading edge technologies to the Product Development Groups
- > Product Development (PD) Groups
  - delivering products and systems that support each BU's objectives
- > Engineering Group
  - Next Generation Process
  - Process Development
  - Construction

Durability is the Key

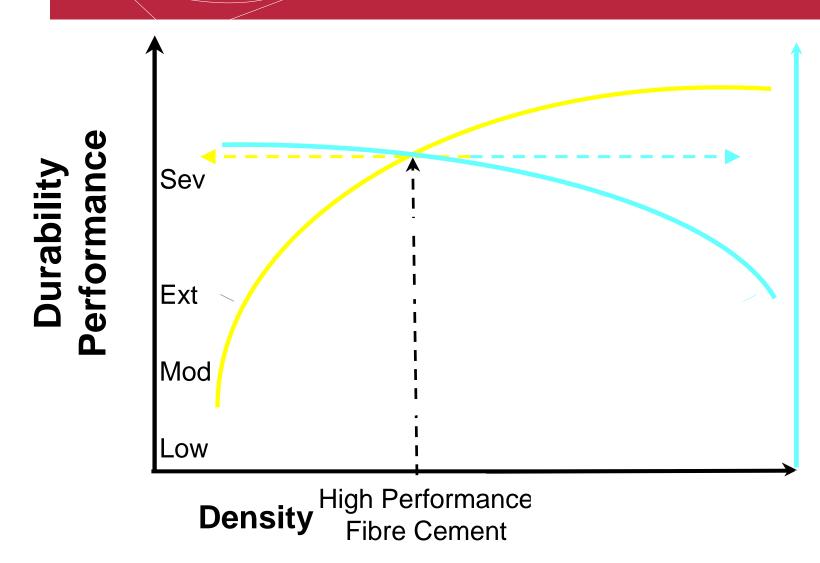




# Balancing key attributes is like walking a tightrope







Other Performance



#### **Vision**

- Increased performance at lower densities
  - > Durability
  - > Ease of use



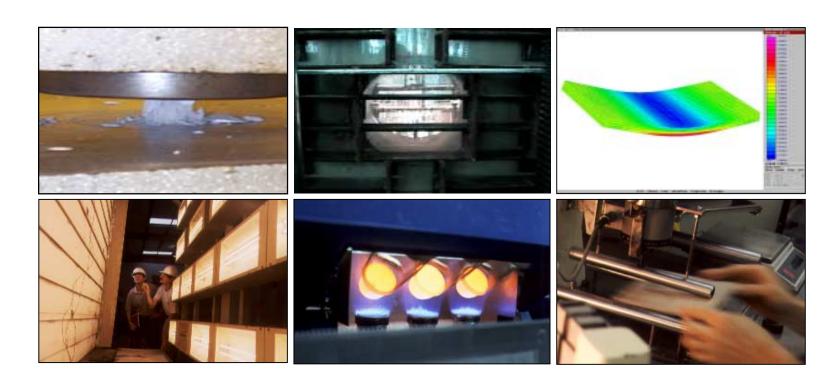
#### **Resources - People**

- Diverse workforce of over 100 technologists
  - mixture of science and engineering
  - 40% with greater than 5yrs service
  - +50% with advanced degrees
- Focused on analytical and computational approaches to process development and product prototyping



#### **Capabilities**

The JH approach is "hands on", including the development of many proprietary processes, methods and procedures





# **US Product Development**

- Formulation
  - Fit for use
- > Design
  - Shape
  - Texture
- > Finish
  - Sealer
  - Primer
  - Topcoat

- > Installation
  - Systems
  - Components
  - Tools
- > Risk Assesment
  - Durability
- > Process Design



# **Beaded Lap**





# **Shingle Panel**





#### **Vented Soffit**







#### **Prime Plus**





Seclusion

**Arctic White** 

**Monterey Gray** 

#### **Product Innovation**

#### **ColorPlus**











Sandstone

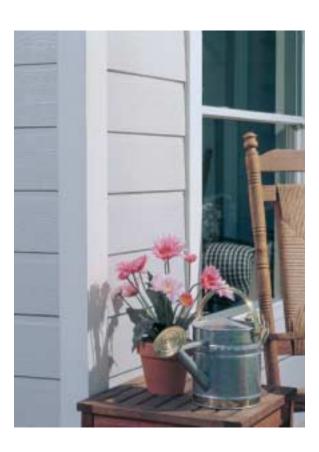
Navajo White

Sky Gray





#### HardiTrim w/HLD



**Rustic Grain** 



Smooth





### HardiBacker with G2 Technology







#### **HardiBlade**

- Polycrystalline Diamond (PCD) covers the entire tip
- Its self-sharpening properties and strength ensures the longest cutting life available
- Uses a proprietary PCD technology to create a tooth with more durability and
- longer cutting life than other diamond or carbide tipped blades
- Four-tooth configuration allows for fast, clean gang cuts on up to five pieces of Hardiplank® in one pass
- Up to 5x longer cutting life than other carbide tipped blades





#### **Focused Core Research**

- New raw materials
  - light and durable
- > New formulation development
  - away from Hatschek norm
- New process development
  - other fibre cement technologies
- Understanding durability in all climates

#### HardiTrim w/XLD

- > Thickness and shape
- > JH proprietary low density technology
- > Advantaged fibre cement process









# Roofing

- > Durability and performance
- Proprietary process, formula and materials
- > Brownfield pilot line under construction in Fontana
- Commissioning expected in March of 2003





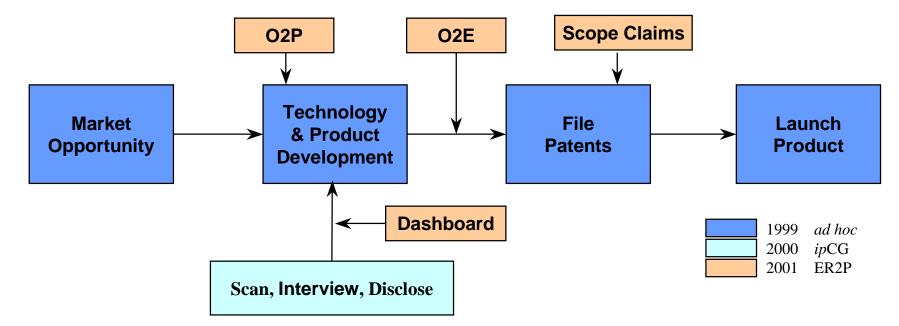
# Intellectual Property

### Strategy and Integration

**Strategy:** 

Value = ER2P

#### Integration:





### Advantage

- > Technology Drivers ~ Positioning of Product
  - Density
  - Performance
  - Ease of Use
- > Granted Patents ~ Competitive Advantage
  - Cover key parts of the Supply Chain
    - Raw Materials
    - Product
    - Use of Product
  - Patent applications quadrupled in 5 years
- > Risk ~ Managing Escalating Costs
  - Maximize Value/\$ of the Patent Portfolio

#### **FY02 Results**

6 (Distinct) Provisional Applications

20 (Distinct) Patents Applications

2 Patents Granted (Total = 6)

#### FY03 Goals

10 Provisional Applications

40 Patent Applications

5 Patents Granted (Total = 10)

#### **Questions?**

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### Research and Development Technology Review

September 2002



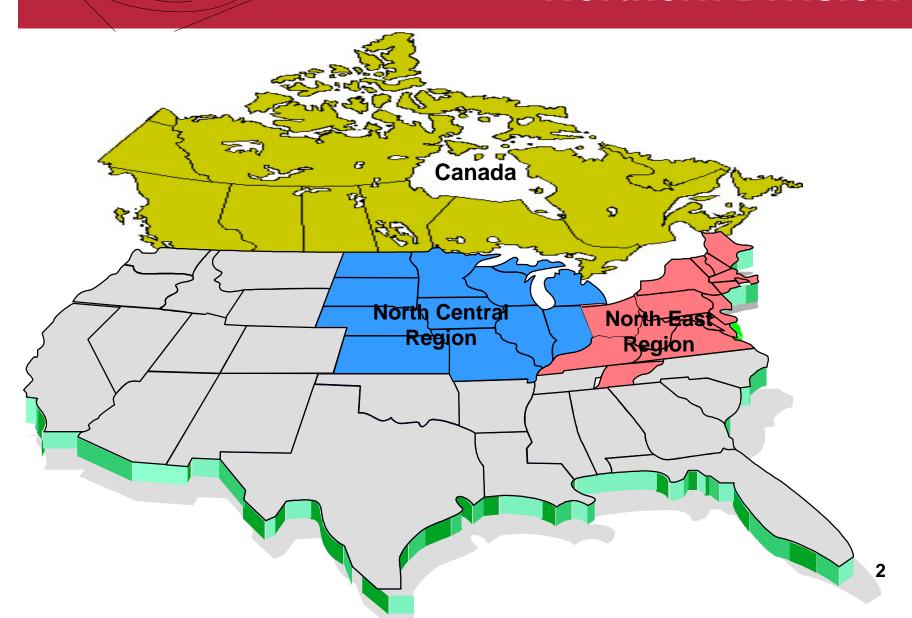
# USA Fiber Cement Sales and Marketing

September 2002

Rich Chapman, VP Sales/Marketing, Northern Division

John Dybsky, Marketing Manager, Northern Division







#### **Management Team**

Rich Chapman, V.P. Sales/Mrktg	10 yrs
John Dybsky, Marketing Manager	6 yrs

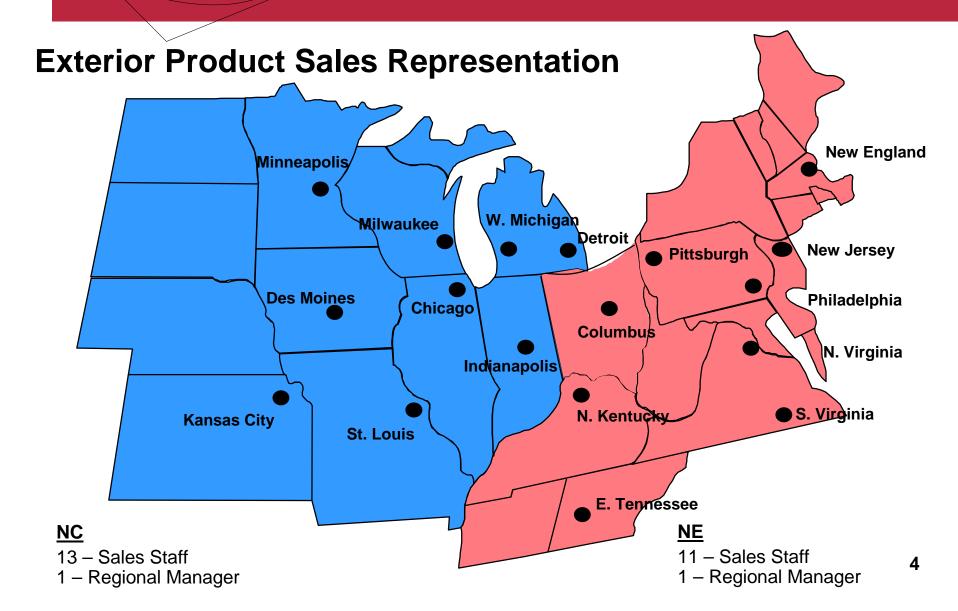
Travis Sims, N.E. RSM 8 yrs

Gary Moss, N.C. RSM 4 yrs

Robert DiMaggio, NSM Canada 2 yrs

Paul Gentzel, Channel Manager 3 yrs











### **Housing Starts**

#### **USA Northern Division**

	2001 – 2005	2006 - 2010
United States	1546.3	1545.7
North East Region	160.6	170.3
Mid West Region	313.9	313.4
Combined	474.5	483.7
% Total	31%	31%



### **Housing Starts**

#### **Canada - 2001**

Atlantic Provinces	10,017
Quebec	27,682
Ontario	73,282
Prairies (Man., Sask.)	11,344
Alberta	29,174
ВС	17,234
Total	168,733



#### **Overview of Strategy**

North

## Differences Between Northern and Southern Division Strategies

<u>South</u>

Replacement/Wood Alternative/Vinyl

Durability Differentiation

All Price Ranges Step Up/Upper End Homes



#### **Overview of Strategy**

## Similarities Between Northern and Southern Division Strategies

- > Pull through sales strategy by JH sales staff
- "Follow the Leader" tendencies of Builders allows us to leverage early adopters



#### **Challenges Identified Last Year**

- > Reducing the "On the Wall" Costs
  - Achieving the targeted cost gap vs. vinyl at the builder level
- > Installation Base
  - Increasing the installer base to the scale required to achieve targeted growth



## On The Wall Cost Matrix (18 months ago) (USD per sq.)

	Vinyl	JH
Total	120-135	330-355
Premium		210-220



## On The Wall Cost Matrix (Current) (USD per sq.)

	Vinyl	Current JH	Target JH
Total	120-135	265-290	230-240
Premium		145-155	105-110



#### **Challenges Identified Last Year**

- > Products:
  - Provide the product offering needed to compete with vinyl
- > Channel:
  - Shift emphasis to the "One Step" vinyl dealer
- > Positioning:
  - Develop a new JH positioning vs. vinyl siding



#### **Products**

- > Established capability to provide color on the wall
  - Launch of the ColourPlus™ Collection of prefinished siding
  - Increased cooperation with local 3<sup>rd</sup> party pre-finishers
- > Simplified the SKU offering
  - Market specific product offering
  - Make room for pre-finished products
- > Providing full exterior solution
  - Inclusion of trim, etc.

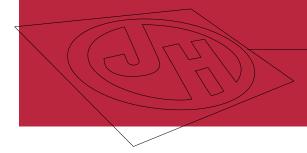




#### **Channel**

- > Shift Emphasis from Lumber Channel to "One Step" Vinyl Dealer
  - Why the "One Step" vinyl dealer?
    - Sales staffs are more aggressive sellers
    - They understand the limitations of vinyl siding
    - ✓ Sell fewer things





### **Vinyl Positioning**



#### **Going Forward**

#### **Leveraging our Conversions in the Market**

- > Growing our Strategic Marketing Partnerships with
  - Builders
  - Developers
- > Builder Model Home
  - Training for sales staff
  - Promotional tools
- > Realtor Initiatives
  - Product knowledge training/awareness
  - Open house luncheons at model homes



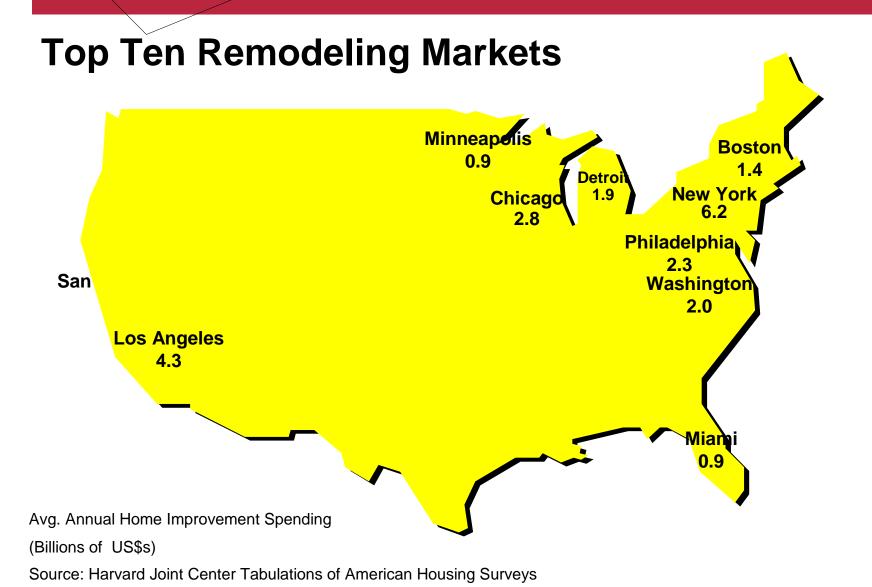
#### **Going Forward**

#### **Shorter Cycle Sales Opportunity Initiatives**

- > Mid Size/Custom Builder
  - Reach through:
    - ✓ Channel Initiatives
    - ✓ Marketing
- > R & R Market



#### **R&R Market**





#### **R&R Market**

## A Few Reasons To Be Excited About the Remodeling Market

- > Home ownership is at record levels and climbing
- > Demographics of an aging boomer population bulk of boomers moving towards peak earning years 50 54 years old.
- > 120 million + existing homes are growing older every day
- Home equity increased avg. of 8.1% in 2000, 27 major metro markets saw double digit increases
- > 21 million 1970's homes will be in peak spending years during the current decade
- > Existing home sales are at an all-time high





## **Good Reside Opportunities in the Northern Division**

> Aging Housing Stock

> Same Channel

> Shorter Cycle Sales



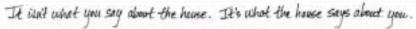


#### **Going Forward**

- > Targeting Specific Developments
- > "Grass Roots" Marketing
- > Increasing Sales Staff



#### **Cincinnati**





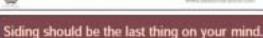
Drive By 217 Henry Clay Bluf. And See The Difference BACK Construction and James Hardie' Siding Can Make.

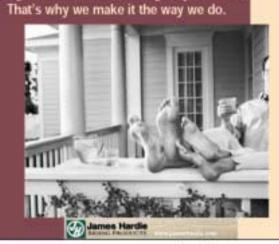




Call Today To Learn More About the Durability and Character of James Hardin' Siding. 225-2225







#### Why Settle For Vinyl?

James Hardie Siding is one of the lowest maintenance siding options, available. It holds paint titree to four times longer than sood, and it's so durable it carries a lifty-pear warranty against rotting and cracking. And unlike singl siding, it looks like wood, so it won't compromise the beauty and character of your home. If you're remodaling your home, call for a free estimate or sidil sawe jameshardie.com

Call BACK Transports

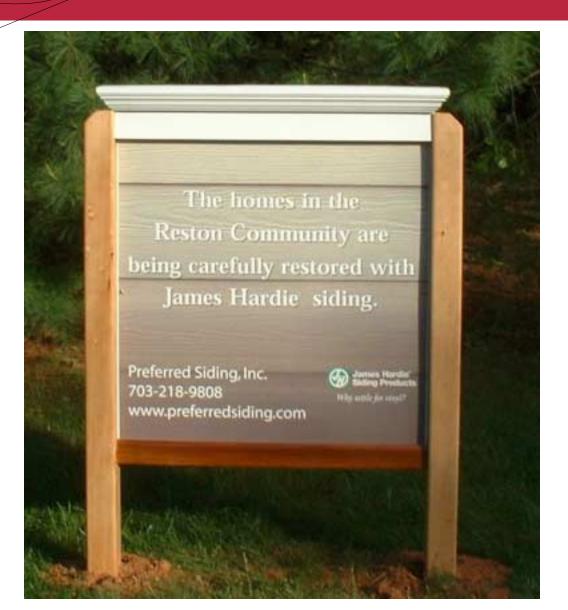


www.backcoentruction.com

PALUMBO LUMBER



#### **Preferred Siding**





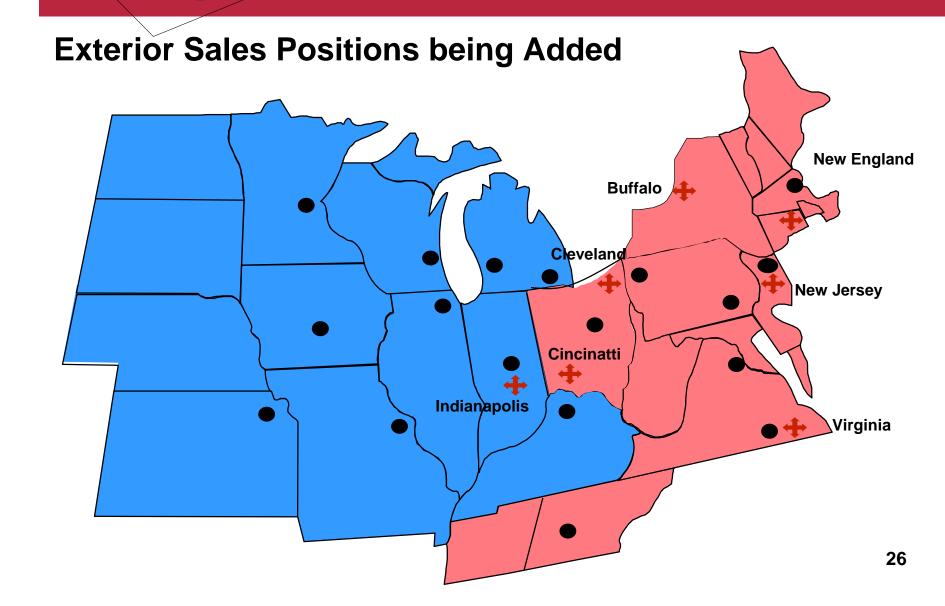
#### **New Jersey Website**

#### HARDIPLANK® LAP SIDING

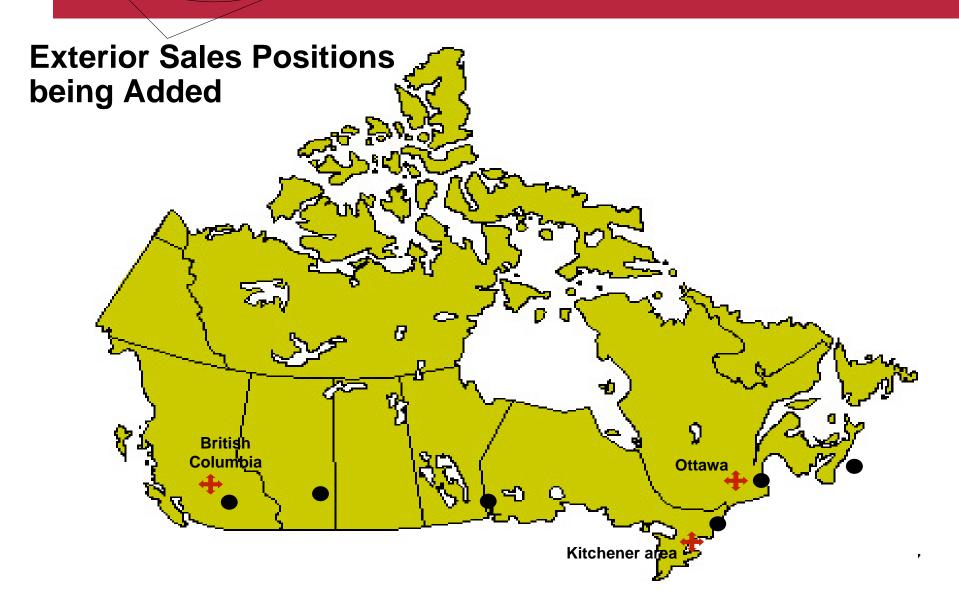
A DURABLE, ATTRACTIVE ALTERNATIVE















## Northeast Region (Q1 results vs. same period of prior year)

<u>District</u>	% Change
Maryland/DC	80
Pittsburgh	72
Philadelphia	56
New England	110
Virginia	37
E. Tennessee	55



#### Results

### North Central Region (Q1 results vs. same period of prior year)

<u>% Change</u>
107
72
43
29
79
157
204
144





## Canada (Q1 results vs. same period of prior year)

<u>District</u>	% Change
British Columbia	14
Ontario	68
Alberta	53
Prairies	15
Atlantic	179



#### Summary

- > Major obstacles removed
- > Establishing our position in all markets
- > Approach and methods are solid
- > Adding market resources based on our successes this past year



### **Questions?**



#### **Disclaimer**

This presentation contains forward-looking statements. Words such as "will", "believe," "anticipate," "plan," "expect," "intend," "target," "estimate," "project", "predict", "forecast," "guideline," "should," "aim" and similar expressions are intended to identify forward-looking statements but are not the exclusive means of identifying such statements. Forward-looking statements involve inherent risks and uncertainties. We caution you that a number of important factors could cause actual results to differ materially from the plans, objectives, expectations, estimates and intentions expressed in such forward-looking statements. These factors, which are further discussed in our periodic reports filed with the Securities and Exchange Commission on Forms 20-F and 6-K and in our other filings, include but are not limited to: competition and product pricing in the markets in which we operate; general economic and market conditions; compliance with, and possible changes in, environmental and health and safety laws; dependence on cyclical construction markets; the supply and cost of raw materials; our reliance on a small number of product distributors; the consequences of product failures or defects; exposure to environmental or other legal proceedings; and risks of conducting business internationally. We caution you that the foregoing list of factors is not exclusive and that other risks and uncertainties may cause actual results to differ materially from those contained in forward-looking statements. Forward-looking statements speak only as of the date they are made.



# **USA Fiber Cement Sales and Marketing**

September 2002



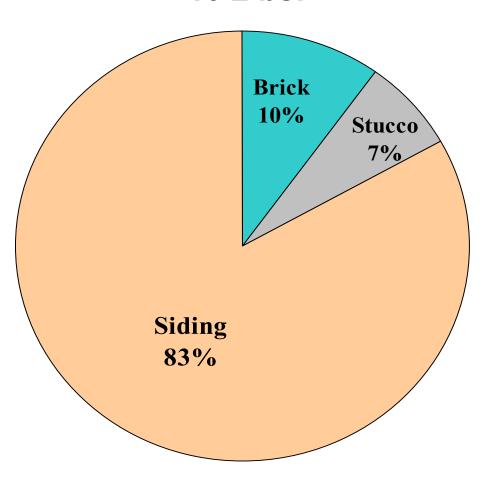
### Marketing

September 2002



### **Total Market Share**

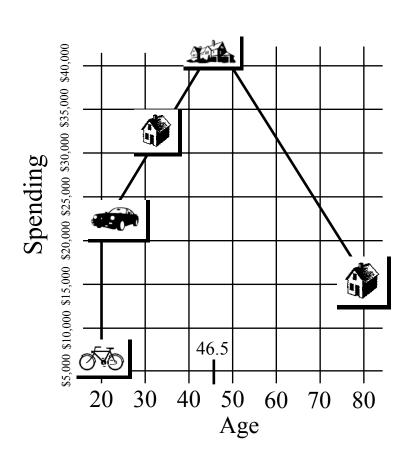
# Exterior Cladding 10.2 bsf.





### **Consumer Target Market:**

#### Trade-up Home Buyer

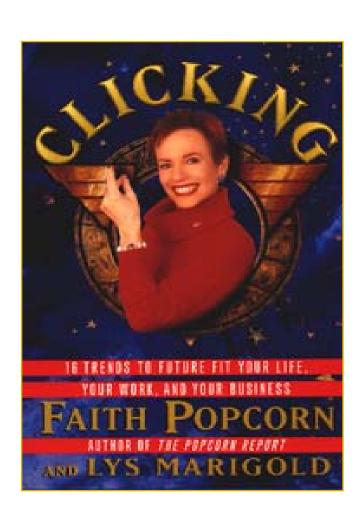


46.5 = Height of consumer purchasing power and average age of trade-up homebuyer.

Trade-up homebuyers are educated about home products and have financial means to be brand assertive.



#### **Consumer Mindset**



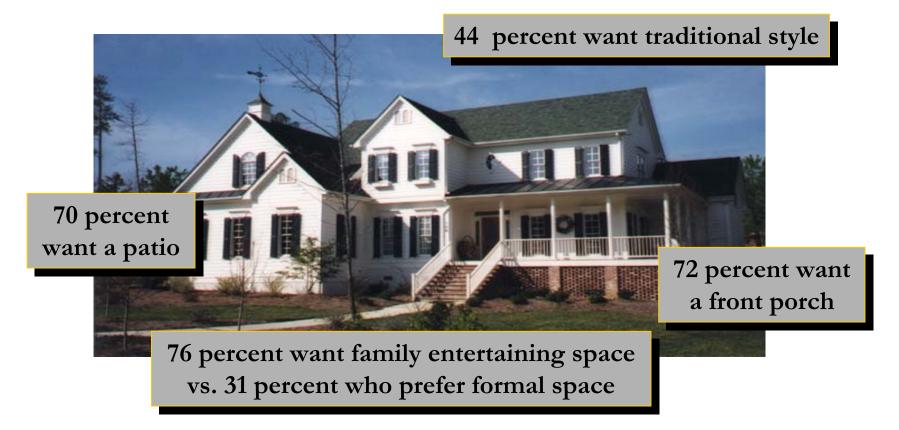
#### **Cocooning/Bunkering**

- "Cocooning/Bunkering" is the emerging trend of baby boomers to return to a more traditional approach to life
- Homes are seen as sanctuaries from a "hostile" external environment
- Intensified by 9/11



# Consumer Desires Are Driving Home Style Trends

#### **Back to Basics**





## Pre 1999 Design





## Post 1999 Design





### **Brand Position**

#### Homeowner Values \_\_\_\_ James Hardie Values

- Safety & Security
- Character
   Maintenance
- Community
   Acceptance
- Control of Environment



## **Brand Message**

James Hardie siding products best fulfill homeowners' emotional needs for safety, security and character maintenance where other lap siding materials cannot.



## Liberty on the Lakes Video



## Consumers Recognize the Value

0 ie	swm/tenn/golf, boating & horse community. \$1595/mo 770-591-9492  CHEROKEE Lease or Lease Purchase 3 Br/28a ranch w/hsmt.	2½ pe C3B 1-7
ı,  S	Upgrades include hardiplank, smooth ceilings, screened porch. Will consider lease. Convenient location Owner/Agent 770-363-7601.  Prudential Georgia Realty  CHEROKEE Only 6 mos. old. Swim/Tennis. Beautiful 3BR 2BA. \$1395 mo. Call 770-238-0352	CC de ab Re



## Consumers Recognize the Value

#### INMAN PARK NEW CONSTRUCTION

#### **READY FOR MOVE-IN!**



#### 988 CARMEL AVE (AT N. HIGHLAND AVE)

Construction completed on this magnificant Victorian masterpiece in Historic Inman Park!

Stunningskyline views from every bedroom! Enjoy amenities of Freedom Park, where you can walk,
jog, bike or skate RIGHT ACROSS THE STREET! Walk to Five-Points shops and restaurants.

Only 2 miles from 1-75/1-85, INTOWN LIVING AT IT'S FINEST.

#### \$769,000

#### **OUTSTANDING AMENITIES**

\* Intercom system

\* Framed, unfinished full daylight basement, stubbed for bath

\* Deck over patio

\* Hardiplank siding (50 year warranty)

\* Professionally landscaped

\* Full sodded yard

\* Schools: Lin Elementay, Inman Middle, Grady High School

FMLS # 523842

#### Mike Merrick

REALTOR

Direct: (404) 845-0206 Fax: (404) 845-0202 Mobile: (404) 664-5703 email: mmerrick@bellsouth.net





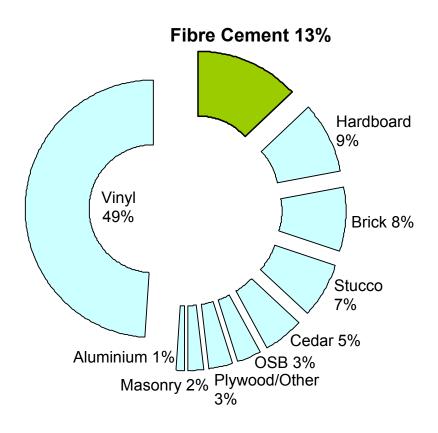
## Consumers Recognize the Value





## High Category Share – Low Market Share

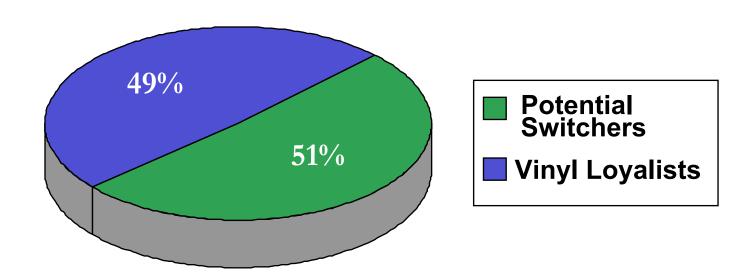
# Total Siding Market Share 2002





## Vinyl Remorse

# Over 1/2 of vinyl homeowners would have considered an alternative if an affordable one had been available



Source: Vinyl Segmentation Study



- Homeowners accept vinyl because it is the only alternative they are aware of for the cost and the low maintenance.
- However, they have deep feelings of discontentment with vinyl.



When asked what is the <u>first</u> thing that comes to mind when you hear vinyl siding? One third of all homeowners said:

"Plastic or Cheap"



## Vinyl Research Video



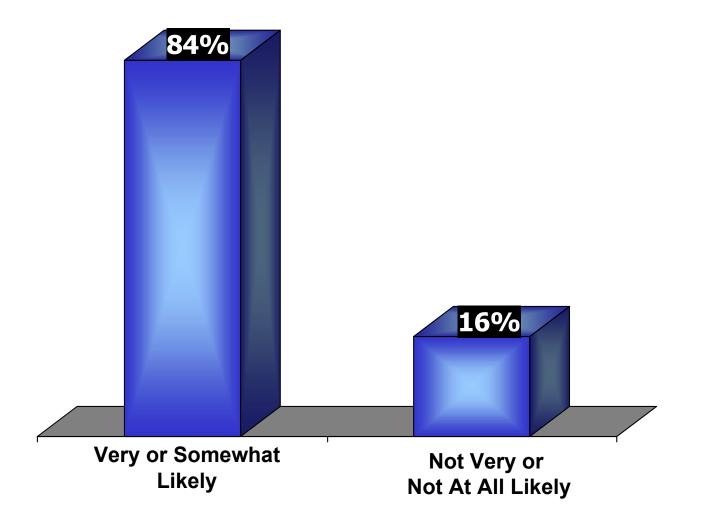
94% say James Hardie is close to their ideal siding.



- 95% of homeowners described James Hardie as unique, listing the following as reasons:
  - Different/new concept
  - Feels/looks like wood
  - Sturdy/durable
  - Better than other options
  - Nice concept/look
  - Non-combustible



How likely would you be to consider a builder or developer who features James Hardie for the next home you build?





## **Market Opportunity**

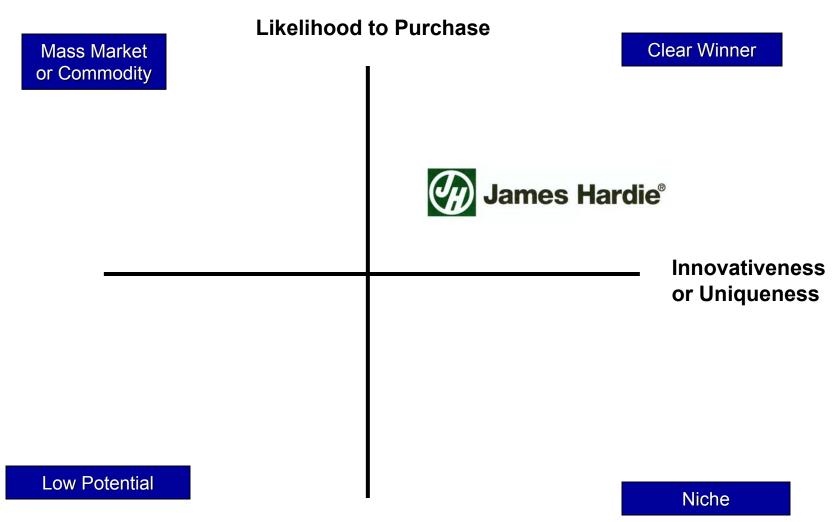
#### **Likelihood to Purchase**

Mass Market or Commodity	Clear Winner
High purchase intent Low innovativeness	High purchase intent High innovativeness
Generally forced to compete on price and/or distribution	Strong potential
	Innovativeness or Uniqueness
Low purchase intent Low innovativeness	Low purchase intent High innovativeness
Rework concept	Find a niche
Low Potential	Niche

22



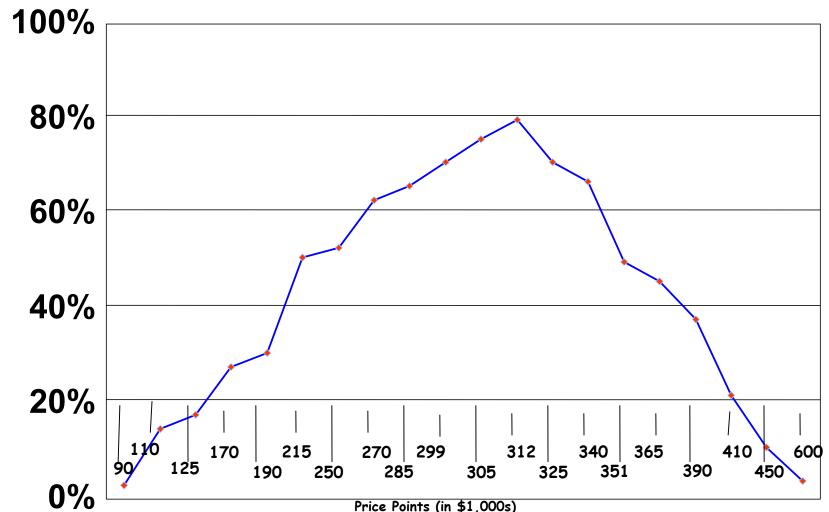
# Market Opportunity for James Hardie



23

## Price Points Most Often in Acceptable Range

Consumers on avg are willing to pay up to \$12,000\* more for a Hardie home



Potential Revenue (in \$)



#### **Consumer Position**

### Why settle for vinyl?

Unlike vinyl, there's no compromise with James Hardie. James Hardie provides the best of what wood and vinyl have to offer – low maintenance like vinyl with the look, thickness and character of wood.



#### **Builder Position**

James Hardie siding products provides builders with a distinct cost-effective point of differentiation over their competitors in vinyl dominant markets.



## Vinyl Market Strategy

New Emerging/Growing Penetration

#### **National Branding**

- Provides consumers a brand name they can trust
- Adds value to builders

#### **Discovery**

 Creates awareness for James Hardie as a superior alternative to vinyl

#### **Strategic Builder Partnerships**

 Provides cost-effective means to increase brand recognition and preference



## Model Home Program

- Education & training for sales reps
- Signage outside home
- Customized collateral materials
- Customized product displays inside home

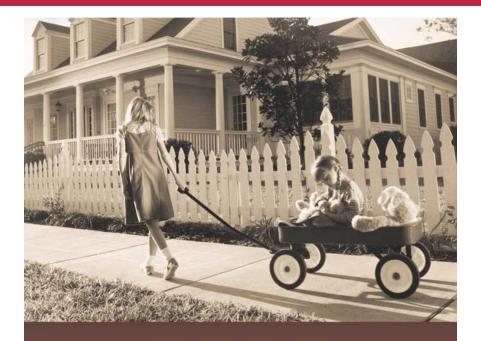








## **Development Sign**



Life is full of memories.

Make sure you have a nice place to keep them.



Why settle for vinyl?



### **Builder Yard Sign**





Why settle for vinyl?





## Strategic Builder Partnerships

 Investing in a builder, remodeler or developer who are in position to influence the market, and who positions Hardie as a key point of differentiation against his competition.



## Why Strategic Builder Partnerships?

- Effective means for conversion
- Links JH brand with those of well known Builder/Developer brands
- Cost effective means to build brand awareness
- Creates pressure on non-Hardie users
- Increases switching costs



### Chicago





#### WINDEMERE

The Cambridge difference is defined as uncommon comfort; the result of classic good looks, perfection in design, and an array of handcrafted touches.

With this in mind, Cambridge Homes selected James Hardie siding products for its Windemere community in Batavia.

Windemere will feature:

- A country feeling with an abundance of open space
- Wrap-around front porches
- Unique architectural detailing
- Privacy-oriented town homes from \$221,000 to \$271,000
- Spacious single-family homes from \$331,000 to \$389,000

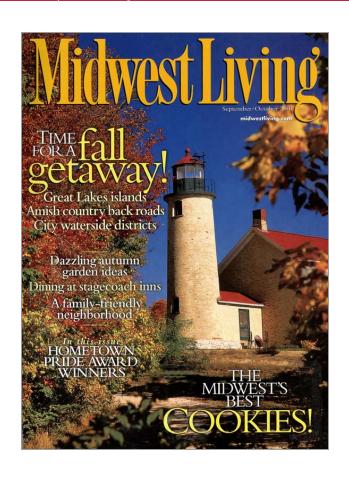
Take I-88 to Orchard Road, exit right to Randall Road. Left (north) to Fabyan Parkway, left (wast) 1- 1/2 miles to sales office on the left. 873 Cambridge Drive, Batavia. (847) 984-4560.



Chicago Magazine
Adjacent 1/3 page



## Chicago



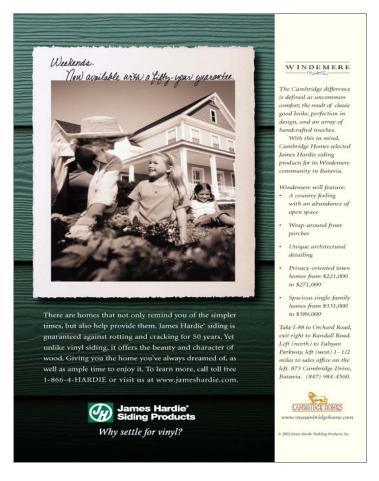


Midwest Living- "Out & About Chicago"
1/3 Page



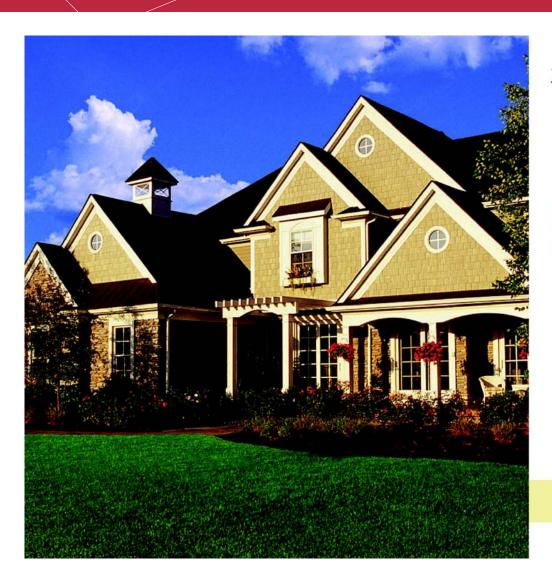
## Chicago





Chicago Tribune's New Homes Guide Full Page

#### Cleveland



#### Perhaps it's time to build the home you see every time you close your eyes.

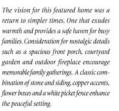
Your home's exterior is the one thing separating you from the elements. It's the part of the home that makes first impressions. So whether you're building a new home or simply improving the one you own, you should settle for nothing less than the very best.



James Hardie' has spent the better part of a century creating unique lap and shinglestyle fiber-cement sidings that stand up to the most demanding climates a home will face. And they've worked just as hard to give you something you can't get from vinyl siding - the look and feel of natural wood.

Cleveland-based Petros Homes, Inc., shares this commitment to quality and has partnered with James Hardie to provide homes that are as dependable as they are beautiful.

Realizing everyone's dream home is different, Petros Homes guides customers through every decision - whether they're building their first home, adding on, or creating an outstanding showpiece that reflects their own personal style.

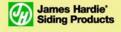


And, by using modern building materials, this traditional design is guaranteed to maintain its charm for years to come. A perfect complement to stone, lames Hardie siding is not only fire-resistant, its dimensional stability allows it to hold paint up to T5 years, and it's backed by a limited transferable product warranty up to 50 years.



Whether you're building a new home or remodeling, your home's exterior is one of the biggest invest-

ments you'll make. One you'll likely live with for a long time. Perhaps the ultimate peace of mind comes from the fact that companies like Petros Homes and James Hardie are striving to make today's homeowners' dreams a reality.

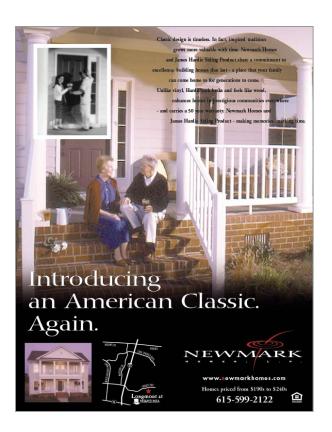


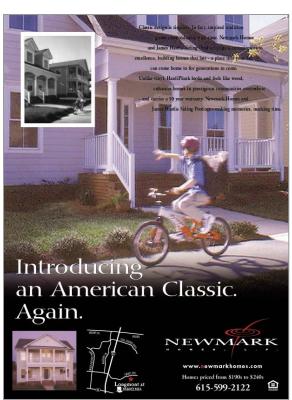


For more information, visit www.petroshomes.com or www.jameshardie.com.



#### **Nashville**





Classic design is timeless. In fact, inspired tradition grows more valuable with time. Newmark Homes and James Hardie Siding Products share a commitment to excellence. building homes that last - a place that your family can come home to for generations to come. Unlike vinyl, HardiPlank looks and feels like wood, enhances homes in prestigious communities everywhere and carries a 50 year warranty. Newmark Homes and James Hardie Siding Products making memories, marking time.



## Strategic Builder Partnerships

- Minneapolis
- Chicago
- Detroit
- Indianapolis
- Nashville
- Cleveland
- D.C.
- Northern New Jersey

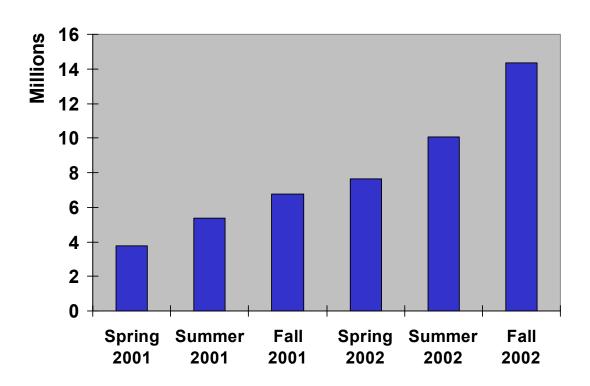


## Increasing Our Impact on Consumers

Ad impressions resulting from co-branded advertising:

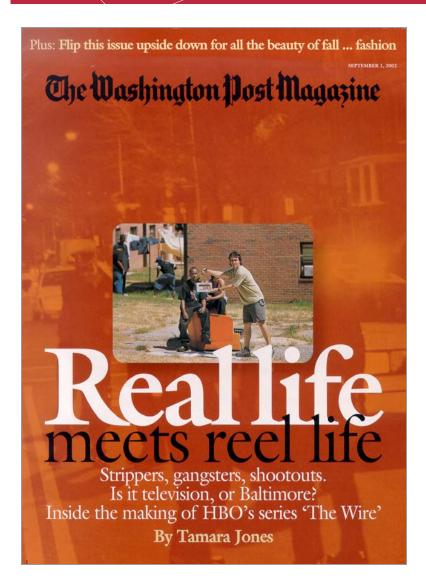
2001 Total: Approx. 14 million ad impressions

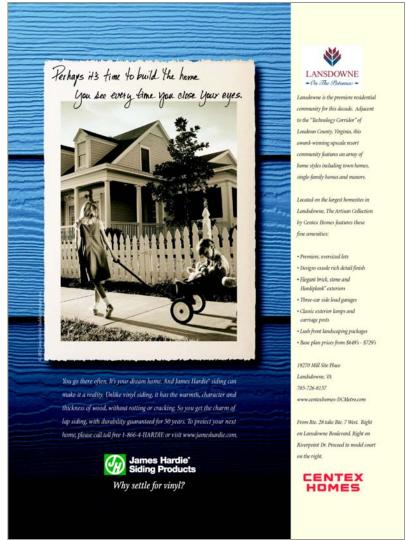
2002 Total: Over 32 million ad impressions





#### **National Builder**







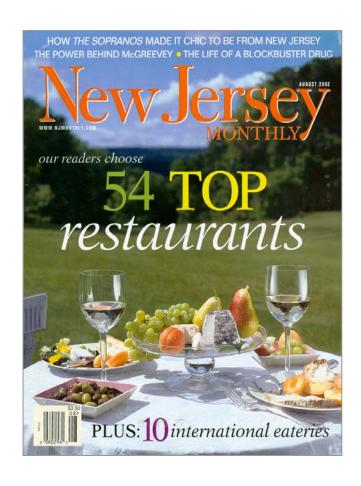
#### **Nashville**

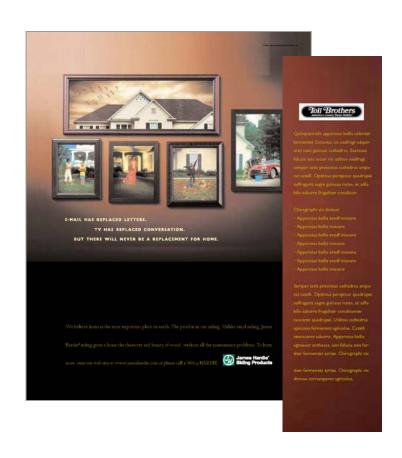






### **National Builder**

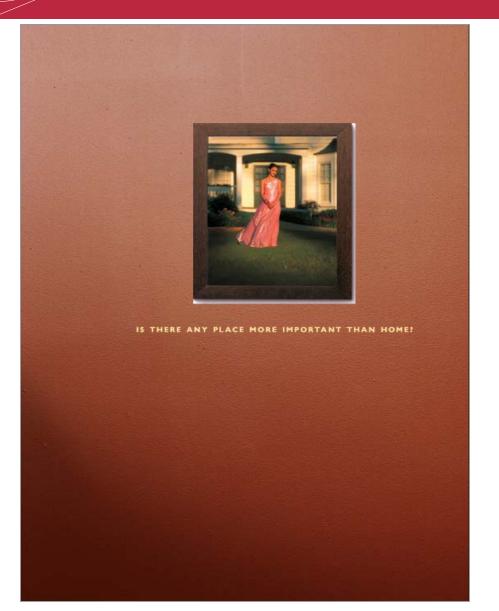




Full page with adjacent 1/3pg



## **Consumer Advertising**





## **Consumer Advertising**





## **Consumer Advertising**





## Questions?



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