SYDNEY STEEL MILL BUSINESS OVERVIEW



Onestee

Safety is a Core Value

Your Safety is Important to us!

- Your safety whilst you are our guests is our highest priority.
- Wearing Personal Protective Equipment (PPE) including safety helmets, safety glasses, gloves, dust coats and adequate footwear is MANDATORY.
- When visiting Plant Departments always stay within the designated walkways and hold onto handrails when using stairways.
- To ensure your visit remains on schedule and is conducted safely, please always remain with the group, your guide or departmental hosts.

Agenda

🏷 Our Business

- Production Process & Facilities
- Products
- Plant Operations

Sour Current Position

- Key Drivers
- Performance
- Sydney Steel Mills' Competitive Advantage

🏷 Summary

b Plant Tour

Sydney Steel Mill's Position in OneSteel

WHYALLA STEELWORKS Iron Ore Iron & Steelmaking MARKET MILLS DISTRIBUTION Sydney Steel Mill Mills⁽¹⁾ 1.1 Rod т • Pipe & Tube Mills 1.1 Bar 1.1 Sheet & Coil Structurals Reinforcing 1.1 Steel and 1 • Wire Rails Tube 1.1 Sleepers Bright 1.1 Pipina Wire Drawing 1.1 Systems & 1.1 Aluminium Rope Fence posts

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Comparison of EAF and Integrated Steelmaking

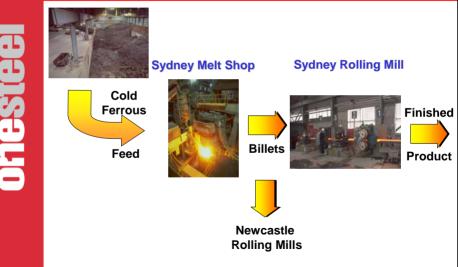
EAF – Sydney

- Commercial steels
- Unit cost relatively volume insensitive
- billets
- Designed to operate with variable output

Integrated - Whyalla

- Commercial and special steels
- Unit cost volume sensitive
- Billets, Blooms and Slabs
- Designed to operate at capacity

Sydney Steel Mill Production Process



Key Facilities

Melt Shop

Commissioned 1992 – 250,000T Upgraded Licence 1994 – 525,000T Upgrade Licence 2005 – 550,000T Application for licence Extension to 660,000 or 770,000 tonnes

- 🏷 Scrap Bay (14kT)
- 80 Tonne AC Electric Arc Furnace (EAF)
- ♦ Ladle Metallurgy Furnace (LMF)
- ♦ Continuous Billet Caster 4 strand
- billet Yard

Rolling Mill

Commissioned 1994 – 250,000T Increased Throughput – 320,000T

- 🄖 Reheat Furnace
 - Walking Hearth
 - Natural Gas Fired
- Hot Rolling Mill 16 stands (no twist mill)
- Finishing End with Stacker
- 👆 Warehouse

Ancillary Plant

- b Bag Filtration House
- Seattle Water Treatment Plant
- Naterial Handling Plant
- Slag Processing Plant

Sydney Steel Mill Products

Product	Destination	End Use
Billet 	Newcastle Bar Mill Newcastle Rod Mill Sydney Bar Mill	Reinforced products (e.g. buildings), manufacturing, posts, machinery for rural construction and mining
Sydney OO Bar Mill OO	Intra Market Mills business unit, Steel Distribution Companies, Direct to end user	Reinforced products (e.g. buildings), manufacturing, mining and rural markets

Our Products













Key Production Outputs

Melt Sho	p (tonnes)
2005/06 output:	505,000
2006/07 forecast:	566,000
Operating Licence:	550,000
Rolling M	ill (tonnes)
Rolling M 2005/06 output:	ill (tonnes) 253,000
	• •

Sydney Steel Mill Key Drivers

- 🌭 Safety Goal ZERO
- Sustomer service and satisfaction
- Provide flexibility to the market
- Operational Excellence

- Low cost billet production
- Low conversion cost bar mill
- Billet Production to OneSteel plan

Safety

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Improved Safety KPI's

14% reduction in all injuries this year vs last year 22% increase in near miss reporting vs last year Near miss ratio increased from 5:1 to 7:1

Dupont Benchmarking and Philosophy

Drive to develop an Interdependent safety culture characterised by commitment and dedication

Safety Observations

Involve all employees improvements in quality and corrective action Codes of Practice implementation

Risk Reduction

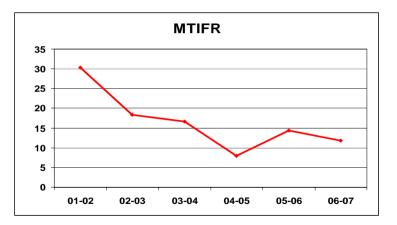
OH&S committees actively involved in developing Top 10 Risks SQRA (Semi Quantitative Risk Assessments) initiated to investigate high consequence low frequency risks completed at SMS

Involvement of Employees

OH&S Committee development and benchmarking Safety Leadership Training "Working Together Course"

Safety





Plant Operations

Melt Shop

- Produces 127mm sq billets in various grades for applications in
 - Reinforcing bar
 - Structural steels
 - Mine roof support systems
 - Rural
 - Wire

- 535,000 tonnes actual in 2005
- 505,000 tonnes actual in 2006
- ♦ 566,000 tonnes forecast for 2007

Rolling Mill

- 🌭 127 billet feed
- Hot rolled Reinforcing Bar, Angles, Flats, Rounds, Fence Posts, Threaded Bar totalling 180 sections using 24 x 7 12hr shift pattern

- 284,000 tonnes actual in 2005
- 252,000 tonnes actual in 2006
- 298,000 tonnes forecast for 2007

Sydney Melt Shop

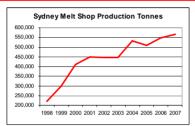
Section 🗞

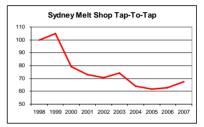
Quick Response to Change in Market Condition

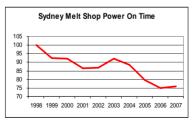
Seliability/Predictability

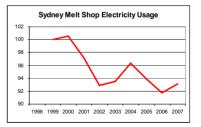
- b Improving Process Capability
- Improved control over scrap quality
- Improved Consistency of Product
- Improved Asset Utilisation to increase Throughput
- Seduction in Conversion Cost
- Some Steel inventory level reductions

Sydney Melt Shop KPI's









Sydney Bar Mill

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Seliability/Predictability

- Customer delivery performance
- b Innovating around new market potential

b Maximise Throughput

Developing Capability – Increase from 70 to 180 sections

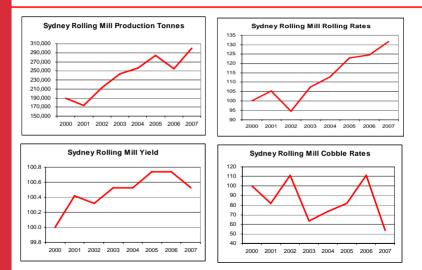
Reduced conversion costs

- 🄖 Warm Charging
 - Sincreased Throughput
 - 🏷 Increased Energy Efficiency

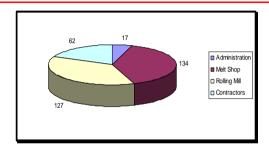
Solutional Performance

Reduction in Section Setup Times

Sydney Rolling Mill KPI's



Our People



Our Employees

•278 Full Time Employees•62 Equivalent Full Time Contractors•Additional Contractors used as required

Strategic Initiatives

- Operations Excellence
 - 6 Sigma
 - LEAN Manufacturing
 - Waste Reduction Program
- Supply Chain Management
 - Sales Pull System
 - Freight review and modal choice
 - Billet Value Chain planning processes
- Customer and Market Insight
 - Customer Survey
 - Improved focus on relationships
 - Increased visitation frequencies
 - Market Segment Steering Committees

Sydney Steel Mill's Future

Advantages

- Strong geographic location to market and suppliers
- Quick ability to react to market changes
- Highly skilled and flexible workforce
- Lean workforce and support staff structures
- Strong relationships with employees with good EBA agreement
- b Modern facilities with regular investment
- Sood access to Distribution and Sales Outlets
- Can increase the output within market to 550K billets and 300K M-bar
- Strong Management Systems i.e ISO 9001, ISO 14001, NATA
- Sontinuous Improvement of processes

Summary

- Sontinued focus on Safety Goal ZERO
- Increase Focus on Customer and understanding of Market Requirements
- Opportunity gains through Supply Chain Benefits across the business
- SSM Run Strategically

Meltshop responds in a flexible manner to market demand

Rolling Mill focusing to maximise on throughput and lowest cost of manufacture

Solution of the second second

OneSteel Distribution

Analysts Tour – 10 May 2007



Site Safety

Your Safety is Important to us! While you are on Site.

- Wearing Personal Protective Equipment (PPE) including enclosed shoes, safety glasses, safety helmets, hearing protection and a long sleeved vest is MANDATORY.
- When visiting Our Facility always stay within the **GREEN** designated walkways.
- Authorised Personnel **RED** walkways.
- To ensure your visit remains on schedule and is conducted safely, please always remain with the group, your guide or departmental hosts.
- In an Emergency Prolonged Siren, Site Area Wardens (Yellow Helmets) will escort you to the Assembly Area in Front of Main Office.



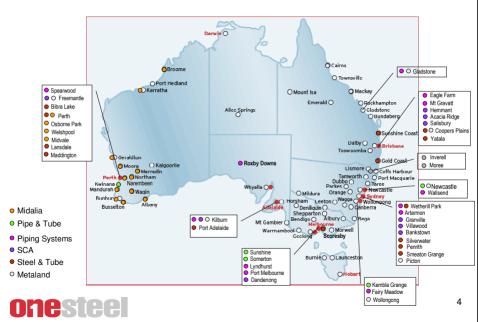
OneSteel Distribution Overview

OneSteel Whyalla	OneSt Market		neSteel stribution	Steel & Tube New Zealand
C		Sales (Millions)	Facilities	
	Steel & Tube	\$475	15	
	SCA	\$400	14	
	Piping Systems	\$225	14	
	Pipe & Tube**	\$400	5	
	Metaland	\$550	98*	
	TOTAL	\$1,833	146	

- * Includes 42 franchises
- ** Includes internal, and ATM piece



Distribution Footprint



Distribution - Financials

	2004 Full Year	2005 Full Year	2006 Full Year	2007 Half Year
Sales (\$ millions)	1,520	1,770	1,833	940
Tonnes ('000s)	980	1010	929	463
EBITDA (\$ millions)	130	164	146	77
EBIT (\$ millions)	107	141	122	64
Margin %	7.0%	7.9%	6.7%	6.8%
Funds (\$ millions)	820	813	797	785.8
ROFE % *	13.1%	17.3%	15.3%	16.3%
People	2,391	2,476	2,448	2,401

* These numbers reflect the new Funds



OneSteel Strategic Plan - Overview

Financial Goals

Values

Strategy

- to achieve an average ROFE > 15% throughout the cycle. (13%-18%)
- to deliver TSR > Top quartile ASX 200 (excluding Banks, Media, Telcos).

This will be achieved by: Delivering superior and sustainable returns through leading market positions in the construction, resources and industrial markets predominantly in Australasia through our people, manufacturing and distribution capabilities.



We will meet our promise to <u>customers</u>

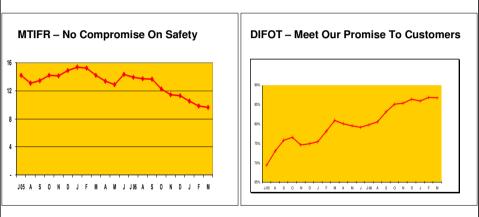
- Customer and market insight
- Supply chain transformation
- Operational excellence (in Manufacturing and Distribution)
- Growth



- Consistency and clarity
- Passion and speed
- Engaging

- Roles, responsibilities and resourcing
- Uncompromising

Distribution - Core Values



Holistic Approach to Customer Care

Customer satisfaction is enhanced by promise fulfilment. Loyalty is the corollary of customer

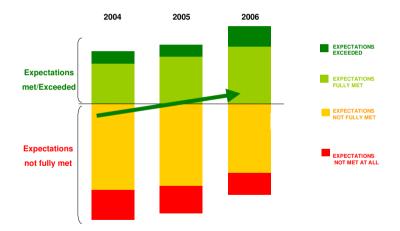


Via correlation analysis, we have explored the relationships between loyalty and promise fulfilment / customer satisfaction. Correlation coefficients can range from -1 to +1, with a score of +1 representing a maximal impact / correlation.

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Overall ratings for customer satisfaction were attained and promise fulfilment and loyalty overall scores have been calculated based on the standardised average of the promise / loyalty dimensions assessed.

Lift in Customer Satisfaction Levels





Supply Chain Transformation

- Group level business case presented and approved Q2 2006
- OSD capability build underway
 - Central community established (6 new professionals)
 - Accenture training programmes in BU's
 - Governance process
- Demand Management
 - Formalised S&OP across OST (BVC, Whyalla Structurals)
 - Refined forecasting process being deployed in OSD
 - Pilot for SAP based Advanced Planning System
- Transport & Logistics
 - OST wide freight optimisation underway with PWC
 - Complete by December 2007
- Inventory
 - Revised policies across OST
 - SAP MRP optimisation underway in S&T, SCA
 - IBM DIOS modelling tools in ML
- Customer Service
 - DIFOT
 - Promise



Example - Piping Systems

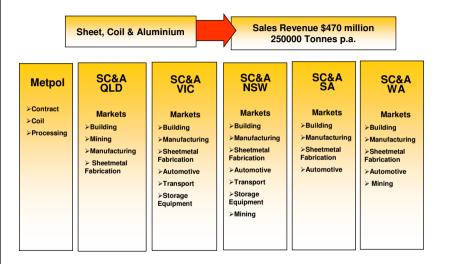
Inventory level	:	18 weeks \rightarrow 13 weeks
SLOB's	:	\$8 million \rightarrow \$3 million
A class availability	:	maintained at 92%
DIFOT	:	82% → 89%
Customer Satisfaction	n :	up 9% points



Welcome to OneSteel George Ward Sheet, Coil & Aluminium



OneSteel George Ward Sheet, Coil & Aluminium Overview





Vital Statistics

People	60 – Granville Site
Tonnes Handled	90,000 Tonnes P/A
Total Floor Space	14,600 square metres
Handling Equipment	9 Overhead Cranes 2 Forklifts 1 Sideloader
Transport	9 x 16 tn Trucks 2 x 25 tn Semi Trailers
Products	Carbon, Stainless, Aluminium
Products Markets	Carbon, Stainless, Aluminium Manufacturing Building Transport Storage Equipment Mining Sheetmetal Fabrication
	Manufacturing Building Transport Storage Equipment Mining



What we Do At the Granville Site



Receive Bulk Coil →BlueScope →Overseas Mills →Up to 15 tonne Coils









Coil Sheeting 24,000 Tonne p.a Input 15 Tonne Coils

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Distribution

Highlights for 2006/07

🌭 🛛 June 2006

- Introduced 3 Metals Strategy Carbon, Aluminium, Stainless
- Installation of Stainless Sheet Production Facility

🌭 🛛 July 2006

Customer Core Value – Performance Measures Commence - DIFOT

Sector August 2006

- Integrated Aluminium Business into Granville Site
- 3 Years LTI Free

September 2006

- Demand Smoothing Project Commenced Lean Manufacturing
- OneState Growth Strategy Work Across OneSteel business

Sovember 2006

Customer Satisfaction Survey Result – Acknowledged we are above Industry Benchmark

Sanuary 2007

- Code of Practice Load Restraint Fork Lifts Signed Off
- · Participating in Industry and Schools Working Together Program

Sector 2007

- Successful Workcover Self Insurance Audit
- 3 Years MTI Free

"We will meet our Promise to Customers"

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Safety Culture

🌭 🛛 1362 Days LTI free

🌭 🛛 1148 Days MTI free

Safety Observations

Involve all employees improvements in quality and corrective action Achieved > 80% Involvement

Risk Reduction

OH&S committee actively involved in Risk Assessment & Identification& corrective actions

Involvement of Employees

Near Miss Reporting Observation Audits Daily Tool Box Meetings Take 2





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