The scale and spread of our operations

Manufacturing Capacity - Flat Sheet

	Plant location	Design capacity/ year (mmsf¹)	Number of Employees
United States	Fontana, California	180	
	Plant City, Florida	300	
	Cleburne, Texas	500	
	Tacoma, Washington	200	
	Peru, Illinois	560 ²	
	Waxahachie, Texas	360	
	Blandon, Pennsylvania	200	
	Summerville, South Carolina	190	
	Reno, Nevada	300 ²	
Total United States		2,790 ²	1,724
South America	Santiago, Chile	39	122
Australia	Brisbane, Queensland	160	
	Sydney, New South Wales	200	
Total Australia		360	459
New Zealand	Auckland	75	161
Philippines	Manila	145	225
Total		3,409²	2,691

Other

Canada	16
Europe	37
Research and Development	117
Corporate	34
Corporate Total	204



Manufacturing Capacity - Pipes

	Plant location	Design capacity/year (Thousand tons ³)	Number of Employees
United States	Plant City, Florida	100	68
Australia	Brisbane, Queensland	50	110
Total		150	178

Geographic Breakdown



