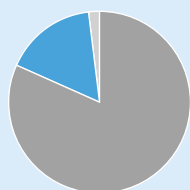


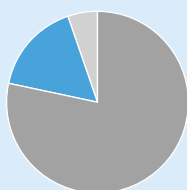
Manufacturing Scale

Geographic Breakdown



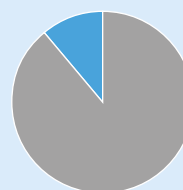
1,218.4	USA Fibre Cement
241.8	Asia Pacific Fibre Cement
28.3	Other

Net Sales
(Millions of US dollars)



826.0	USA Fibre Cement
170.4	Asia Pacific Fibre Cement
54.8	Other

Total Identifiable Assets⁴
(Millions of US dollars)



342.6	USA Fibre Cement
41.7	Asia Pacific Fibre Cement
42.2	Other (loss)

EBIT⁴
(Millions of US dollars)

How we make flat sheet products

RAW MATERIALS

CELLULOSE PLANT

Pulper → Refiner → Pulp Storage

SAND PLANT

Sand/Quartz → Ball Mill → Thickener

CEMENT SILO

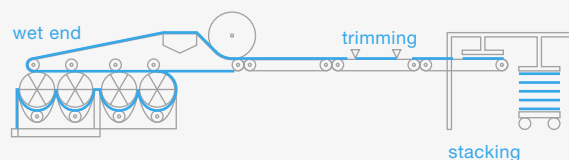
Cement

MIXING PROCESS

Cellulose
Water
Sand
Additives
Cement

Mixer

SHEET MACHINE



Manufacturing Capacity - Flat Sheet

	Plant location	Design capacity/ year (mmsf) ¹	Number of Employees
North America	Fontana, California	180	
	Plant City, Florida	300	
	Cleburne, Texas	500	
	Tacoma, Washington	200	
	Peru, Illinois	560	
	Waxahachie, Texas	360	
	Blandon, Pennsylvania	200	
	Summerville, South Carolina	190	
	Reno, Nevada	300	
	Pulaski, Virginia	600 ²	
Total North America		3,390²	2,174
Australia	Brisbane, Queensland	160	
	Sydney, New South Wales	200	
Total Australia		360	402
New Zealand	Auckland	75	170
Philippines	Manila	145	202
Total		3,970²	2,948

- James Hardie Manufacturing Operations – existing and under construction
- James Hardie Sales Office
- Distribution Hub
- △ Registered Office and Finance Centre



PRE-CURING

STEAM CURING

SHEET FINISHING

DISTRIBUTION



Other

	Number of Employees
Europe	58
Research and Development	118
Corporate	50
Total	226

Manufacturing Capacity - Pipes

	Plant location	Design capacity/year (Thousand tons³)	Number of Employees
United States	Plant City, Florida	100	49
Australia	Brisbane, Queensland	50	80
Total		150	129
Grand Total			3,303

¹ Annual design capacity is based on management's historical experience with our production process and is calculated assuming a 24-hour day, continuous operation, producing 5/16" thick siding at a target operating speed

² Upgrade or new plant in progress; includes capacity being added

³ Pipes and columns are measured in tons, not square feet

⁴ Excludes General Corporate. See Note 17 to the consolidated financial statements on page 124