



THE YEAR IN MANUFACTURING

Manufacturing Capacity – Building Products	Plant location	Design capacity/ year (mmsf) ¹	Number of Employees
North America	Fontana, California	180	
	Plant City, Florida	300	
	Cleburne, Texas	500	
	Tacoma, Washington	200	
	Peru, Illinois	560	
	Waxahachie, Texas	360	
	Blandon, Pennsylvania	200	
	Summerville, South Carolina	190	
	Reno, Nevada	300	
	Pulaski, Virginia	600	
Total North America		3,390	1,868
Australia	Brisbane, Queensland	120	
	Sydney, New South Wales	180	
Total Australia		300	419
New Zealand	Auckland	75	164
Philippines	Manila	145	170
Europe			41
Research and Development			101
Corporate			50
		3,910	2,813

Manufacturing Capacity – Pipes	Plant location	Design capacity/year (Thousand tons ²)	Number of Employees
United States	Plant City, Florida	100	49
Australia	Brisbane, Queensland	50	82
Total		150	131
Grand Total			2,944

¹ Annual design capacity is based on management's historical experience with our production process and is calculated assuming a 24-hour day, continuous operation, producing 5/16" thick siding at a target operating speed

² Pipes and columns are measured in tons, not square feet